

# SWIFT EQUIPMENT

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**Swift Equipment Pty Ltd**  
**41 Southeast Blvd, Pakenham, VIC 3810**  
**ABN: 52 613 199 170**

## SWIFT TS06E

# **Elevating Work Platform** **OPERATOR'S MANUAL**

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**Swift Equipment Pty Ltd**  
**41 Southeast Blvd, Pakenham, VIC 3810**  
**ABN: 52 613 199 170**

Proud Member of:

**EWPA**  
Elevating Work Platform Association

### Manufacturer:

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## Contents

|  |    |
|--|----|
| Introduction -----                         | 1  |
| Symbol and hazard diagram definition ----- | 4  |
| General safety -----                       | 7  |
| Personnel safety -----                     | 9  |
| Work area safety -----                     | 10 |
| Legend -----                               | 17 |
| Controller -----                           | 18 |
| Inspections -----                          | 22 |
| Operational instruction -----              | 32 |
| Transportation lifting instructions -----  | 47 |
| Specification -----                        | 50 |
| Maintenance -----                          | 51 |
| Hydraulic schematic diagram -----          | 78 |
| Electrical schematic diagram -----         | 79 |

# Introduction

## About this manual

Swift Equipment appreciates your choice of our machine for your application. Our number one priority is user safety, which is best achieved by our joint efforts. This book is an operation and daily maintenance manual for the user or operator of a Swift Equipment machine.

This manual should be considered a permanent part of your machine and should remain with the machine at all times. If you have any questions, contact Swift Equipment.

## Intended Use and Familiarization Guide

The intended use of this machine is to lift personnel, including tools to an aerial work site.

Before operating the machine, it's the operator's responsibility to read and understand this familiarization guide.

- ☑ Each person must be trained to operate a Mobile Elevating Work Platform (MEWP) in line with EWPA guidelines.
- ☑ Familiarization with the MEWP must be given to each person who is authorized, competent and trained.
- ☑ Only trained and authorized personnel should be permitted to operate the machine.
- ☑ The operator is responsible to read, understand, and obey the manufacturer's instructions and safety rules provided in the Operator's Manual.
- ☑ The Operator's Manual is located in the manual storage container, on the platform.

## Introduction



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### Danger

Failure to obey with the instructions and safety rules in this manual will result in death or serious injury.

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### Do Not Operate Unless:

- ☑ You learn and practice the principles of safe machine operation contained in this operator's manual.
  - 1 Avoid hazardous situations. Know and understand the safety rules before going on to the next section.**
  - 2 Always perform a pre-operation inspection.
  - 3 Always perform function tests prior to use.
  - 4 Inspect the workplace.
  - 5 Only use the machine as it was intended.
- ☑ You read, understand, and obey the manufacturer's instructions and safety rules-, safety and operator's manuals and machine decals.
- ☑ You read, understand, and obey employer's safety rules and worksite regulations.
- ☑ You read, understand, and obey all applicable governmental regulations.
- ☑ You are properly trained to safely operate the machine.

### Safety Sign Maintenance

Replace any missing or damaged safety signs. Always keep operator safety in mind. Use mild soap and water to clean safety signs. Do not use solvent-based cleaners because they may damage the safety sign material.

## Introduction

### Hazard Classification

Swift Equipment product decals use symbols, color coding and signal words to identify the following:



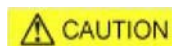
Safety alert symbol-used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Red-used to indicate the presence of an imminently hazardous situation which, if not avoided, will result in death or serious injury.



Orange-used to indicate the presence of a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Yellow with safety alert symbol-used to indicate the presence of a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.



Green-used to indicate operation or maintenance information.

### Explosion and Fire Hazard

Do not operate the machine or charge the battery in hazardous locations or locations where potentially flammable or explosive gases or particles may be present.

### Damaged Machine Hazards

Do not use a damaged or malfunctioning machine.

Conduct a thorough pre-operation inspection of the machine and test all functions before each work shift. Immediately tag and remove from service a damaged or malfunctioning machine. Be sure all maintenance has been performed as specified in this manual and the appropriate service manual.

Be sure all decals are in place and legible.







Be sure the operator's, safety, and responsibilities manuals are complete, legible and in the storage container located on the platform.

### Bodily Injury Hazard

Do not operate the machine with a hydraulic oil or air leak. An air leak or hydraulic leak can penetrate and/or burn skin.

Improper contact with components under any cover will cause serious injury. Only trained maintenance personnel should access compartments. Access by the operator is only advised when performing a pre-operation inspection. All compartments must remain closed and secured during operation.





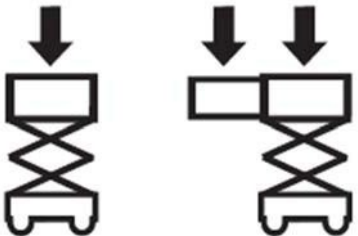




## Symbol and Hazard Pictorials Definitions

|   |   |  |   |
|---|---|--|---|
|    |    |    |    |
| Read the Operator's   | Read the Service  | Crush Hazards  | Crush Hazards   |
|    |    |    |    |
| Runaway Hazard  | Tip-over Hazard   | Tip-over Hazard  | Tip-over hazard   |
|   |   |  |  |
| Tip-over Hazard   | Electrocution Hazard  | Electrocution Hazard   | Explosion Hazard  |
|  |  |  |  |
| Fire Hazard   | Burn Hazard   | Skin Injection Hazard  | Engage Safety Arm   |
|  |  |  |  |
| Keep away from moving parts   | Keep clear of outriggers and tires  | Move machine to level ground   | Close chassis tray  |

## Symbol and Hazard Pictorials Definitions

|  |   |   |  |
|--|---|---|--|
|  <p>Lower the platform.</p>                                   |  <p>Do not set up where it cannot be leveled with outriggers</p> |  <p>Maintain required clearance</p> |  <p>Access by trained and authorized personnel only</p> |
|  <p>Use a piece of cardboard or paper to search for leaks</p> |  <p>Batteries used as counterweights</p>                        |  <p>Chock the wheels</p>            |  <p>No smoking</p>                                     |
|  <p>Grounded AC 3-wire only</p>                             |  <p>Replace damaged wires and cords</p>                        |  <p>Wheel load</p>                 |  <p>Lifting &amp; tie down instructions</p>           |
|  <p>Lifting point</p>                                       |  <p>Lanyard anchorage points</p>                               |  <p>Wind speed</p>                |  <p>Tiedown</p>                                       |

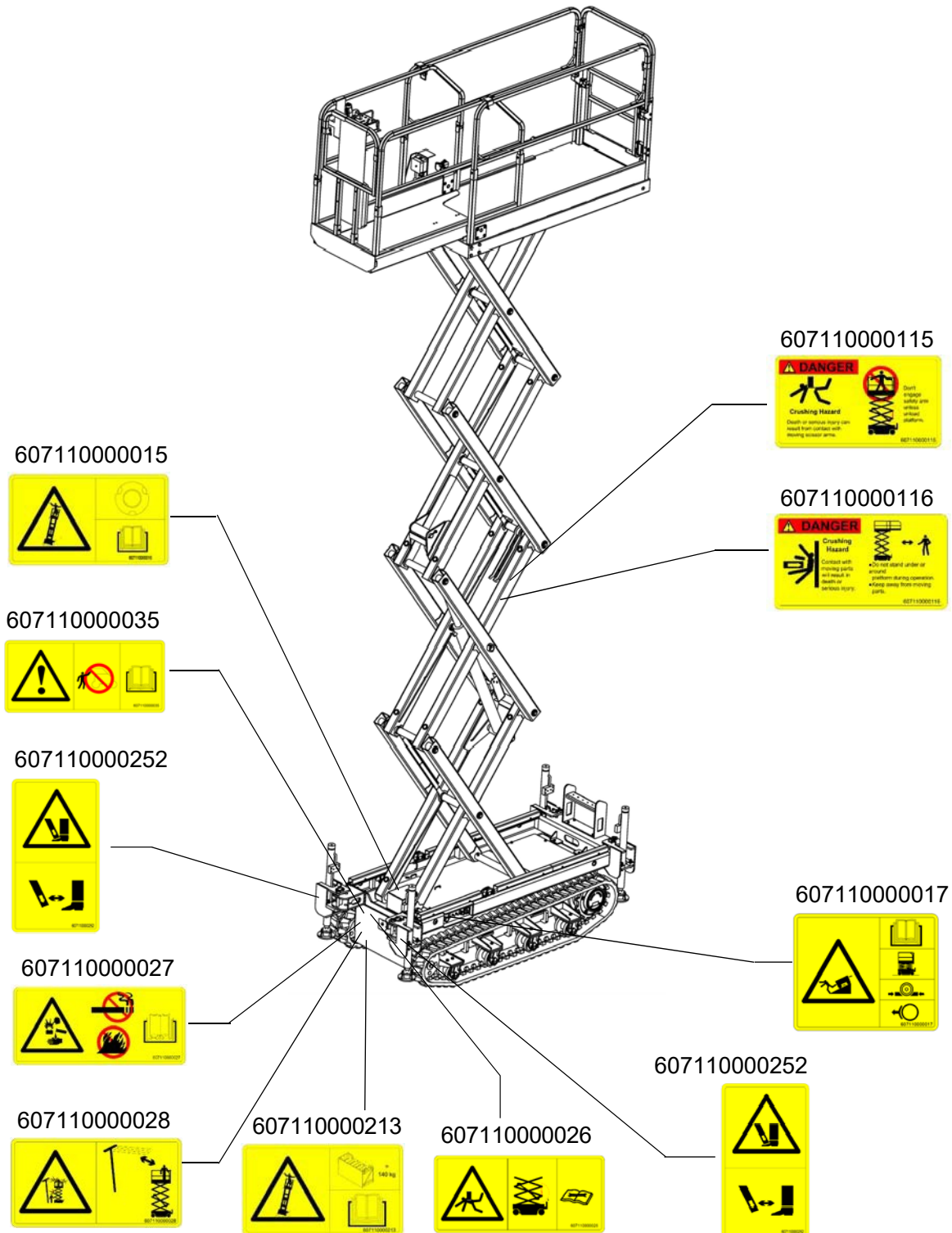
## Symbol and Hazard Pictorials Definitions

|   |  |   |  |
|---|--|---|--|
| <br>Release brakes   | <br>Engage brake          | <br>Pressure rating for air<br>line to platform | <br>Voltage rating for<br>power to platform |
| <br>Maximum capacity |  | <br>Indoor                                      | <br>Outdoor                                 |
| <br>Manual force   | <br>Platform overloaded |   |  |



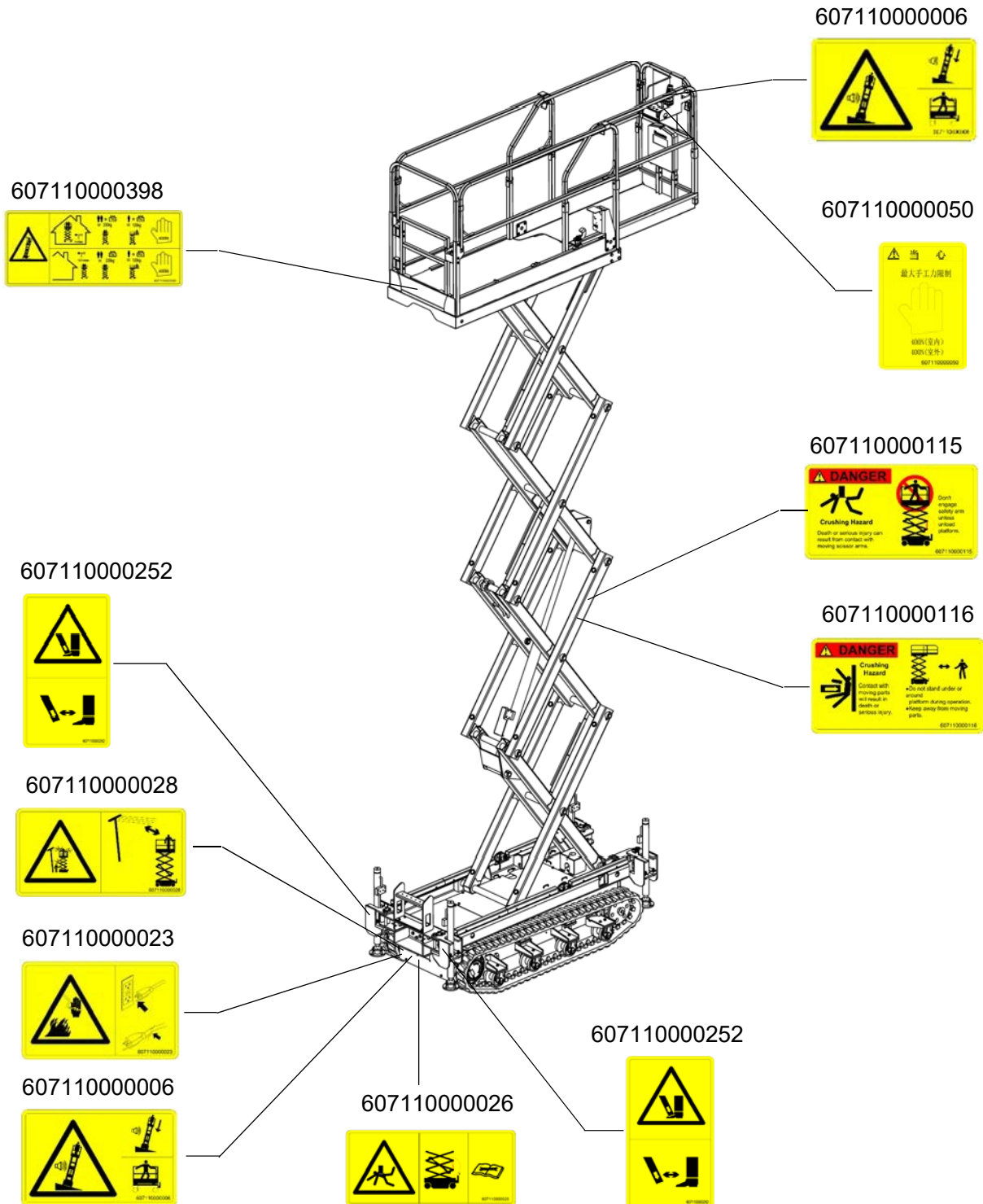
# General Safety

## TS06E



# General Safety

## TS06E



## Personal Safety

### Personal Fall Protection

Personal fall protection equipment (PFPE) is not required when operating this machine. If PFPE is required by job site or employer rules, the following shall apply:

All PFPE must comply with applicable governmental regulations and must be inspected and used in accordance with the manufacturer's instructions.

## Work Area Safety

### Electrocuting Hazards

This machine is **not** electrically insulated and will **not** provide protection from contact with or proximity to electrical current.



Maintain safe distances from electrical power lines and apparatus in accordance with applicable governmental regulations and the following chart.

| Voltage Phase to Phase | Minimum Safe Approach Distance Meters |
|------------------------|---------------------------------------|
| 0 to 300V              | Avoid Contact                         |
| 300V to 50KV           | 3.05 m                                |
| 50KV to 200KV          | 4.60 m                                |
| 200KV to 350KV         | 6.10m                                 |
| 350KV to 500KV         | 7.62m                                 |
| 500KV to 750KV         | 10.67m                                |
| 750KV to 1000KV        | 13.72m                                |

Allow for platform movement, electrical line sway or sag and beware of strong or gusty winds.

Keep away from the machine if it contacts energized power lines. Personnel on the ground or in the platform must not touch or operate the machine until energized power lines are shut off.

Do not operate the machine during lightning or storms.

Do not use the machine as a ground for welding.

### Tip-over Hazards

Occupants, equipment and materials must not exceed the maximum platform capacity or the maximum capacity of the platform extension.

#### Maximum capacity

| Model    | Platform retracted | Platform only   | Extension only  | Maximum occupants     |
|----------|--------------------|-----------------|-----------------|-----------------------|
| FS0610TL | 507lbs<br>230kg    | 242lbs<br>110kg | 265lbs<br>120kg | Indoor-2<br>Outdoor-2 |

Platform retracted



Platform extended



Extension only    Platform only

## Work Area Safety

The weight of options and accessories, such as panel carriers, will reduce the rated platform capacity and must be subtracted from the platform capacity. See the decals with the options and accessories.

If using accessories, read, understand and obey the decals, instructions and manuals with the accessory.



Do not operate the machine in strong or gusty winds. Do not increase the surface area of the platform or the load. Increasing the area exposed to the wind will decrease machine stability.



Do not raise the platform unless the machine is on a firm, level surface.



Use extreme care and slow speeds while driving the machine in a stowed position across uneven terrain, debris, unstable or slippery surfaces and near holes and drop-offs.



Do not depend on the tilt alarm as a level indicator. The tilt alarm sounds on the chassis only when the machine is on a slope.

If the tilt alarm sounds:

Lower the platform. Move the machine to a firm, level surface. If the tilt alarm sounds when the platform is raised, use extreme caution to lower the platform.

Do not drive the machine on or near uneven terrain, unstable surfaces or other hazardous conditions with the platform raised.

Do not use the machine as a crane.

Do not push the machine or other objects with the platform.

Do not contact adjacent structures with the platform.

Do not tie the platform to adjacent structures.

Do not place loads outside the platform perimeter.

Do not operate the machine with the chassis trays open.

**Do not drive while the platform is raising.**

## Work Area Safety



Do not push off or pull toward any object outside of the platform.



Do not place or attach fixed or overhanging loads to any part of this machine.

| Model | Maximum allowable side force | Maximum occupants |
|-------|------------------------------|-------------------|
| TS06E | Indoor-90lbs/400N            | Indoor-2          |
|       | Outdoor-90lbs/400N           | Outdoor-2         |

Do not alter or disable the limit switches.

Do not alter or disable machine components that in any way affect safety and stability.

Do not modify or alter a mobile elevated work platform without prior written permission from the manufacturer. Mounting attachments for holding tools or other materials onto the platform, toe boards, or guard rail systems can increase the weight in the platform and the surface area of the platform or the load.

**Do not** replace items critical to machine stability with items of different weight or specification.



Do not place ladders or scaffolds in the platform or against any part of this machine.

Do not transport tools and materials unless they are evenly distributed and can be safely handled by person(s) in the platform.

Do not use the machine on a moving or mobile surface or vehicle.

Be sure all tires are in good condition; castle nuts are properly tightened and cotter pins are properly installed.

If equipped with outriggers

Do not set the machine up where it cannot be leveled using only the outriggers.

Do not adjust the outriggers while the platform is raised.

Do not drive while the outriggers are lowered.

## Work Area Safety



### Crushing Hazard

Keep hands and limbs out of scissors.

Keep hands clear when folding rails.

Do not work under the platform or in the scissor links without the safety arm in place.

Use common sense and planning when operating the machine with the controller from the ground. Maintain safe distances between the operator, the machine and fixed objects.



### Operation on Slopes Hazards

Do not drive the machine on a slope that exceeds the slope and side slope rating of the machine. Slope rating applies to machines in the stowed position.

| Model | Maximum slope rating, stowed position | Maximum side slope rating, stowed position |
|-------|---------------------------------------|--|
|       |                                       |  |
| TS06E | 30% (16.7°)                           | 30% (16.7°)                                |

Note: Slope rating is subject to ground conditions with one person in the platform and adequate traction. Additional platform weight may reduce slope rating. See Driving on a Slope in the Operating Instructions section.

## Work Area Safety



### Fall Hazards

The guard rail system provides fall protection. If occupants of the platform are required to wear personal fall protection equipment (PFPE) due to job site or employer rules, PFPE equipment and its use shall be in accordance with the PFPE manufacturer's instructions and applicable governmental requirements. Use approved lanyard attachment point provided.

Do not sit, stand or climb on the platform guard rails. Maintain a firm footing on the platform floor, all times.



Do not climb down from the platform when raised.

Keep the platform floor clear of debris.

Close the entry gate before operating.

Do not operate the machine unless the guard rails are properly installed and the entry is secured for operation.

Do not enter or exit the platform unless the machine is in the stowed position.



### Collision Hazards



Be aware of limited sight  
Distance and blind spots when driving or operating.

Be aware of extended platform position when moving the machine.

The machine must be on a level surface or secured before releasing the brakes.

Operators must comply with employer, job site and governmental rules regarding use of personal protective equipment.

Check the work area for overhead obstructions or other possible hazards.



Be aware of crushing hazards when grasping the platform guard rail.

Observe and use color-coded direction arrows on the platform controls and platform decal plate for drive and steer functions.



## Work Area Safety

Do not lower the platform unless the area below is clear of personnel and obstructions.



Limit travel speed according to the condition of the ground surface, congestion, slope, location of personnel, and any other factors which may cause collision.

Do not operate a machine in the path of any crane or moving overhead machinery unless the controls of the crane have been locked out and/or precautions have been taken to prevent any potential collision.

No stunt driving or horseplay while operating a machine.

### Hazards Crushing



Keep hands and limbs out of scissors.

Keep hands clear when folding rails.

Do not work under the platform or in the scissor

links without the safety arm in place.

Use common sense and planning when operating the machine with the controller from the ground.

Maintain safe distances between the operator, the machine and fixed objects.

### Component Damage Hazards

Do not use any battery charger greater than 24V to charge the batteries.

Do not use the machine as a ground for welding.

### Bodily Injury Hazard

Do not operate the machine with a hydraulic oil or air leak. An air leak or hydraulic leak can penetrate and/or burn skin.

Improper contact with components under any cover will cause serious injury. Only trained maintenance personnel should access compartments. Access by the operator is only advised when performing a pre-operation inspection. All compartments must remain closed and secured during operation.

### Explosion and Fire Hazards

Do not operate the machine or charge the battery in hazardous locations or locations where potentially flammable or explosive gases or particles may be present.

### Damaged Machine Hazards

Do not use a damaged or malfunctioning machine.

Conduct a thorough pre-operation inspection of the machine and test all functions before each work shift. Immediately tag and remove from service a damaged or malfunctioning machine.

Be sure all maintenance has been performed as specified in this manual and the appropriate service manual.

Be sure all decals are in place and legible.

Be sure the operator's, safety, and responsibilities manuals are complete, legible, and in the storage container located on the machine.

## Work Area Safety



### Battery Safety

#### Burn Hazards

Batteries contain acid. Always wear protective clothing and eyewear when working with batteries.



Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

Do not expose the batteries or the charger to water or rain during charging.

#### Explosion Hazards



Keep sparks, flames and lighted tobacco away from batteries. Batteries emit explosive gas.



The battery tray should remain open during the entire charging cycle.



Do not contact the battery terminals or the cable clamps with tools that may cause sparks.

#### Electrocution Hazards



Connect the battery charger to a grounded, AC 3-wire electrical outlet only.

Inspect daily for damaged cords, cables and wires. Replace damaged items before operating.

Avoid electrical shock from contact with battery terminals. Remove all rings, watches and other jewellery.

#### Tip-over Hazard

Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability. Each battery must weigh 62 lbs/ 28 kg.



#### Lifting Hazard

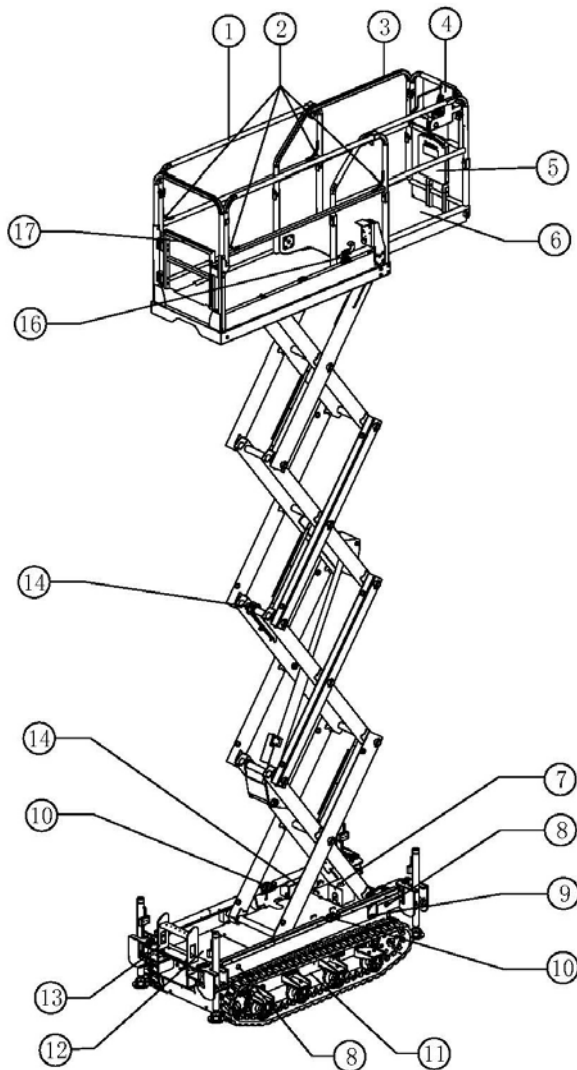
Use the appropriate number of people and proper lifting techniques when lifting batteries.

#### Lockout after Each Use

1. Select a safe parking location—firm level surface, clear of obstruction and traffic.
2. Lower the platform.
3. Turn the key switch to the off position and unplug the key to avoid unauthorized use.
4. Charge the batteries.

## Legend

### TS06E



- 1 Platform guard rails
- 2 Lanyard anchorage points
- 3 Platform extension
- 4 Platform controls
- 5 Manual storage container
- 6 Foot switch (if equipped)
- 7 Tilt alarm
- 8 Transport tie-down
- 9 Auxiliary lowering knob
- 10 Flashing beacon
- 11 Forklift pocket
- 12 Battery charger
- 13 Entry ladder / transport tie-down
- 14 Ground controls
- 15 Safety arm
- 16 Platform extension release pedal
- 17 Platform entry gate

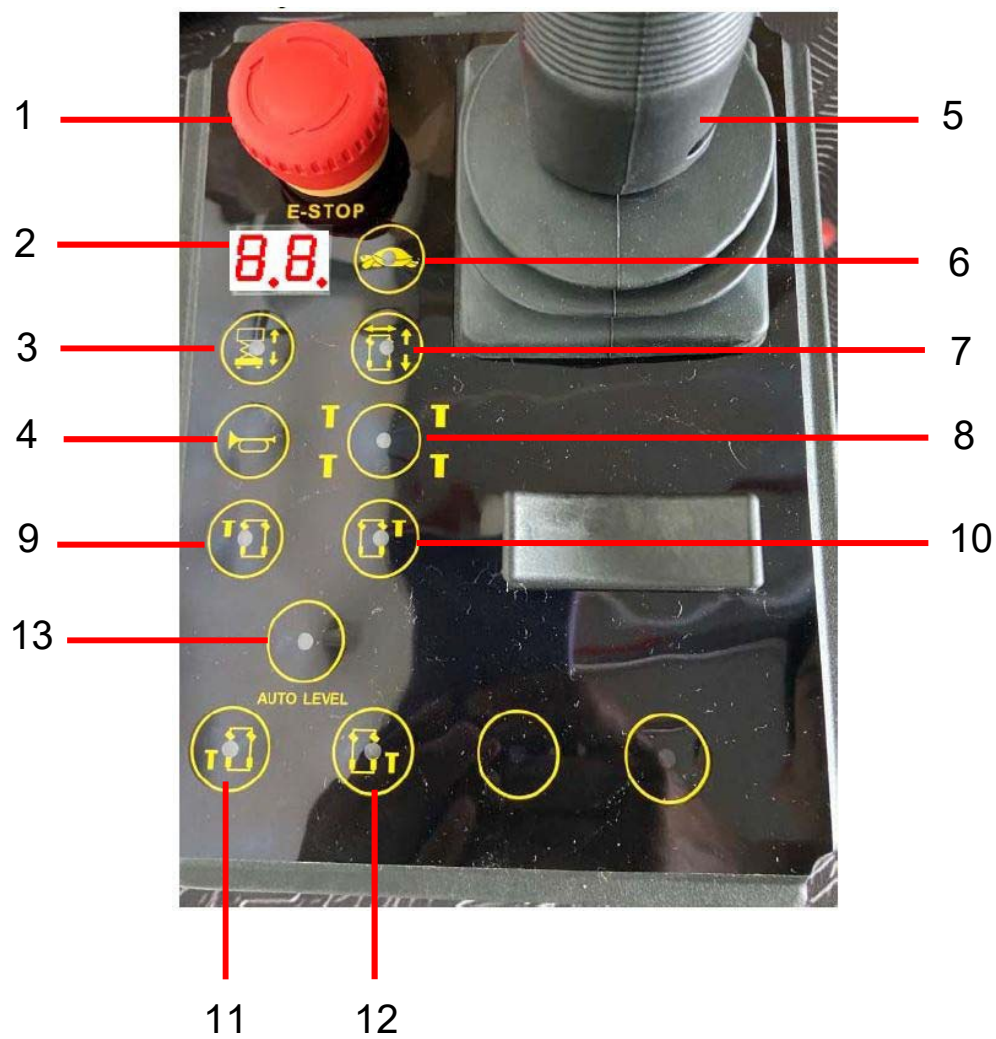
## Controls

### Electronic Control Unit



## Controls

### Platform Control Unit



## Controls

### Platform Control Unit

- 1 Emergency Stop Button
- 2 LED Display
- 3 Lifting Mode Selection
- 4 Horn
- 3 Control Handle  
Outrigger operation function is added, which is reflected in the outrigger button
- 6 Low Speed Drive
- 7 Drive Mode Select
- 8 Outrigger select and cancel button.  
When the outrigger needs to be operated, please activate this button to make its light on
- 9 Left- Front outrigger function button  
When the left-front outrigger needs to be operated independently, please press and hold the button, hold the handle, press the Enable button, and push & pull the handle to extend & retract the outrigger.
- 10 Right-Front outrigger function button  
When need to operate the right-front outrigger independently, please press and hold this button, hold the handle, press the enable button, and push & pull the handle to extend & retract the outriggers.
- 11 Left-Rear outrigger function button  
When the left-rear outrigger needs to be operated independently, please press and hold this button, hold the handle, press the enable button, push & pull the handle to extend & retract the outriggers.
- 12 Right-Rear outrigger function button  
When the left-rear outrigger needs to be operated independently, please press and hold this button, hold the handle, press the enable button, push & pull the handle to extend & retract the outriggers.
- 13 Automatic leveling and full retraction enabled button.  
When all outriggers touch the solid ground, press and hold this button, hold the handle, press the enable button, and pull the handle to automatically level the outriggers. When the outrigger needs to be retracted, press and hold this button, hold the handle, press the enable button, then push the handle to retract all outriggers.

## Controls

### Outrigger Operation Logic

#### ● Outrigger Extending Standard Process

- 1 Please confirm that the four outriggers are opened to the maximum left and right respectively. If not, pull out the pins on the outriggers, rotate them to the maximum left and right respectively by 90 degrees, and then insert the pins to lock them.
- 2 Activate the outrigger 'Select' and 'Cancel' buttons on the platform controller, the button light is on, and the 'Driving and Lifting' mode selection buttons light are off.
- 3 Press and hold the function buttons of the 4 outriggers separately or at the same time, hold the handle at the same time, press the enable button, pull the handle to extend the corresponding legs, and all outriggers need to touch the solid ground.
- 4 Press and hold the automatic leveling and full retraction enable button, hold the handle, press the enable button, and pull the handle to automatically level the outrigger.
- 5 When leveling was done, the horn will sound, please release the handle, press the outrigger selection, and cancel button on the upper control handle, cancel the outrigger program, and the button light will be off.

#### ● Standard process of retracting the outriggers

- 1 Lower the working platform to the lowest position.
- 2 Activate the outrigger selection and cancel buttons on the upper control handle, the button light will be on, and the driving selection and lifting selection button light will be off.

- 3 Press and hold the automatic leveling and full retraction enable button, hold the handle at the same time, press the enable button, and push the handle to retract all legs until they are retracted completely.
- 4 If need to cross the narrow door, transport or others, pull out the pins on the four legs, rotate them forward or backward 90 degrees respectively, open them to the longest position, and then insert the pins to lock them.

#### Notes:

Danger: Do not operate the outriggers after lifting the working platform. If you need to operate the outriggers, please lower the platform to the lowest position

- 1 Danger: Do not driving machine after lifting the working platform. If need to drive, please lower the platform to the lowest position.
- 2 Danger: The outriggers must be supported and touched on solid ground.
- 3 Danger: Do not drive machine after the outrigger is expended. If need to drive, please retract all outriggers to the highest position.
- 4 Note: The outriggers need to be expended manually respectively when extending the outriggers, and the automatic leveling can be operated only after touching the ground.
- 5 Note: Before driving, it is necessary to check whether the outriggers are fully retracted.

## Inspections



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### Do Not Operate Unless:

- ☑ You learn and practice the principles of safe machine operation contained in this operator's manual.

1 Avoiding dangerous situations

**2 Always perform a pre-operation inspection.**

**Know and understand the pre-operation inspection before going on to the next section.**

3 Always perform function tests prior to use.

4 Inspect the workplace.

5 Only use the machine as it was intended.

## Pre-operation Inspection

### Fundamentals

It is the responsibility of the operator to perform a pre-operation inspection and routine maintenance.

The pre-operation inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests.

The pre-operation inspection also serves to determine if routine maintenance procedures are required. Only routine maintenance items specified in this manual may be performed by the operator.

Refer to the list on the next page and check each of the items.

If damage or any unauthorized variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications. After repairs are completed, the operator must perform a pre-operation inspection again before going on to the function tests.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in the responsibilities manual.



## Inspections

### Pre-operation Inspection

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- ☐ Be sure that the operator's, safety, and responsibilities manuals are complete, legible and in the storage container located in the platform.
- ☐ Be sure that all decals are legible and in place. See Inspections section.
- ☐ Check for hydraulic oil leaks and proper oil level. Add oil if needed. See Maintenance section.
- ☐ Check for battery fluid leaks and proper fluid level. Add distilled water if needed. See Maintenance section.

Check the following components or areas for damage, improperly installed or missing parts and unauthorized modifications:

- ☐ Electrical components, wiring and electrical cables
- ☐ Hydraulic hoses, fittings, cylinders and manifolds
- ☐ Drive motors
- ☐ Wear pads
- ☐ Tires and wheels
- ☐ Limit switches, alarms and horn
- ☐ Nuts, bolts and other fasteners
- ☐ Brake release components

- ☐ Safety arm
- ☐ Platform extension
- ☐ Scissor Pins and retaining fasteners
- ☐ Platform control joystick
- ☐ Battery pack and connections
- ☐ Ground strap
- ☐ Platform entry gate
- ☐ Lanyard anchorage points
- ☐ Platform overload components
- ☐ Outrigger housing and footpads (if equipped)

Check entire machine for:

- ☐ Cracks in welds or structural components
- ☐ Dents or damage to machine
- ☐ Excessive rust, corrosion or oxidation
- ☐ Verify that all structural and other critical components are present and all associated fasteners and pins are in place and properly tightened.
- ☐ Be sure side rails are installed and bolts are fastened.
- ☐ Be sure that the chassis trays are closed and latched and that the batteries are properly connected.

Note: If the platform must be raised to inspect the machine, make sure the safety arm is in place. See Operating Instructions section.

## Inspections



### Do Not Operate Unless:

- ☑ You learn and practice the principles of safe machine operation contained in this operator's manual.
- 1 Avoiding hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 **Always perform function tests prior to use.**

**Know and understand the function tests before going on to the next section.**

- 4 Inspect the workplace.
- 5 Only use the machine as it was intended.

### Function Test Fundamentals

The function tests are designed to discover any malfunctions before the machine is put into service. The operator must follow the step-by-step instructions to test all machine functions.

A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service. Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

After repairs are completed, the operator must perform a pre-operation inspection and function tests again before putting the machine into service.

## Inspections

### At the Ground Controls

- 1 Select a test area that is firm, level and free of hazards.
- 2 Be sure the batteries are connected.
- 3 Pull out the platform and ground red Emergency Stop button to the on position.
- 4 Turn the key switch to ground control.
- 5 Observe the diagnostic LED readout on the platform controls.
- ⦿ Results: The LED should look like the picture below.



- 6 Observe the LED diagnostic readout on the ground controls.
- ⦿ Result: The LED should look like the picture below.



### Test Emergency Stop

- 7 Push in the ground red Emergency Stop button to the off position.
- ⦿ Result: No functions should operate.
- 8 Pull out the red Emergency Stop button on the position.

### Test the Up/Down Functions

The audible warnings on this machine and the standard horn all come from the same central alarm. The horn is a constant tone. The descent alarm sounds at 60 beeps per minute. The alarm sounds at 180 beeps per minute when the pothole guards have not deployed and when the machine is not level. An optional automotive-style horn is also available.

- 9 Do not press the lift function enable button.
- 10 Press the platform up or platform down button.
- ⦿ Result: The lift function should not operate.
- 11 Do not press the platform up or platform down buttons.
- 12 Press the lift function enable button.
- ⦿ Result: The lift function should not operate.
- 13 Press and hold the lift function enable button and press the platform up button.
- ⦿ Result: The outdoor area of operation should be selected and the platform should raise.
- 14 Press and hold the lift function enable button and press the platform down button.
- ⦿ Result: The platform should lower. The descent alarm should sound while the platform is lowering.

## Inspections

### Test Auxiliary Lowering

- 15 Activate the up function by pressing the lift enable button and platform up button, and raise the platform approximately 2 ft. / 60 cm.
  - ⊙ Result: The platform should lower. The descent alarm will not sound.
- 16 Turn the key switch to platform control.

### At the Platform Controls

#### Test Emergency Stop

- 17 Push in the platform red Emergency Stop button to the off position.
  - ⊙ Result: No functions should operate.

#### Test the Horn

- 18 Pull out the red Emergency Stop button to the on position.
- 19 Press the horn button.
  - ⊙ Result: The platform alarm, chassis alarm and automotive horn (if equipped) should sound.

## Inspections

### Test the Function Enable Switch and the Up/Down Functions


- 20 Do not hold the function enable switch on the control handle.
- 21 Slowly move the control handle in the direction indicated by the blue arrow, then in the direction indicated by the yellow arrow.
  - ⦿ Result: No functions should operate.
- 22 Press the lift function button.
- 23 Wait seven seconds for the lift function to time out.
- 24 Slowly move the control handle in the direction indicated by the blue arrow, then in the direction indicated by the yellow arrow.
  - ⦿ Result: The lift function should not operate.
- 25 Press the lift function button.
- 26 Press and hold the function enable switch on the control handle. Slowly move the control handle in the direction indicated by the blue arrow.

Machines equipped with a foot switch: Press and hold the foot switch and press and hold the function enable switch on the control handle at the same time.

- ⦿ Result: The platform should rise. The pothole guards should deploy. The outdoor use button should illuminate.

- 27 Release the control handle.
  - ⦿ Result: The platform should stop raising.
- 28 Press and hold the function enable switch on the control handle. Slowly move the control handle in the direction indicated by the yellow arrow.
  - ⦿ Result: The platform should lower. The descent alarm should sound while the platform is lowering.

### Test the Drive Function Button

- 29 Press the drive function button. 
- 30 Wait seven seconds for the drive function to time out. Slowly move the control handle in the direction indicated by the blue arrow, then in the direction indicated by the yellow arrow.
  - ⦿ Result: No functions should operate.

## Inspections

### Test the steering

Note: When performing the steer and drive function tests, stand in the platform facing the steer end of the machine.

- 31 Press the drive function button.



- 32 Press and hold the function enable switch on the control handle.
- 33 Press the thumb rocker switch on top of the control handle in the direction indicated by the blue triangle on the control panel.
- ⊙ Result: The drive wheel chain should turn in the direction indicated by the blue triangle.
- 34 Press the thumb rocker switch on top of the control handle in the direction indicated by the yellow triangle, on the control panel.
- ⊙ Result: the drive wheel chain should turn in the direction indicated by the yellow triangle.

### Test Drive and Braking

- 35 Press the drive function button.



- 36 Press and hold the function enable switch on the control handle.

Machines equipped with foot switch: Press and hold the foot switch and press and hold the function enable switch on the control handle at the same time.

- 37 Slowly move the control handle in the direction indicated by the blue arrow on the control panel until the machine begins to move, then return the control handle to the center position.
- ⊙ Result: The machine should move in the direction that the blue arrow points on the control panel, then come to an abrupt stop when the control handle is returned to the center position.

- 38 Slowly move the control handle in the direction indicated by the yellow arrow on the control panel until the machine begins to move, then return the control handle to the center position.

- ⊙ Result: The machine should move in the direction that the yellow arrow points on the control panel, then come to an abrupt stop when the control handle is returned to the center position.

Note: The brakes must be able to hold the machine on any slope it is able to climb.

### Test the Tilt Sensor Operation

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

- 39 Fully lower the platform.
- 40 Place a 2x4 or similar piece of wood under both crawls on one side and drive the machine up onto them.
- 41 Rise the platform approximately 7ft / 2.13 m.
- ⊙ Result: The platform should stop and the tilt alarm will sound at 180 beeps per minute. The Platform controls LED readout should display LL and the ground controls LCD should display LL Machine Inclined.
- 42 Press the drive function button.



- 43 Press and hold the function enable switch on the control handle.
- 44 Move the control handle in the direction indicated by the blue arrow, then move the control handle in the direction indicated by the yellow arrow.
- ⊙ Result: The drive function should not work in either direction.
- 45 Lower the platform and remove both pieces of wood.

## Inspections

### Test Drive Tilt Cutout

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

- 46 Fully lower the platform.
- 47 Drive the machine onto a slope where the chassis angle is greater than 1.5° side to side.
- 48 Raise the platform to approximately 9 ft/2.74 m.
  - ⊙ Result: The platform should stop and the tilt alarm will sound at 180 beeps per minute. The platform controls LED readout should display LL and ground controls LCD should display LL: Machine Inclined.
- 49 Press the drive function button.
- 50 Press and hold the function enable switch on the control handle.
- 51 Move the control handle in the direction indicated by the blue arrow, then move the control handle in the direction indicated by the yellow arrow.
  - ⊙ Result: The drive function should not work in either direction.
- 52 Fully lower the platform.
- 53 Drive the machine.
  - ⊙ Result: The machine should drive.
- 54 Drive the machine onto a slope where the chassis angle is greater than 2° front to back.
- 55 Raise the platform to approximately 9 ft/2.74m.
  - ⊙ Result: The platform should stop and the tilt alarm will sound at 180 beeps per minute. The platform controls LED readout should display LL and ground controls LCD should display LL: Machine Inclined.

- 56 Press the drive function button.
- 57 Press and hold the drive/steer function enable switch on the control handle.
- 58 Move the control handle in the direction indicated by the blue arrow, then move the control handle in the direction indicated by the yellow arrow.
  - ⊙ Result: The drive function should not work in either direction.
- 59 Fully lower the platform.
- 60 Drive the machine.
  - ⊙ Result: The machine should drive.

## Inspections



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### Do Not Operate Unless:

- ☒ You learn and practice the principles of safe machine operation contained in this operator's manual.
- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Always perform function tests prior to use.
- 4 Inspect the workplace.**  
**Know and understand the workplace inspection before going on to the next section.**
- 5 Only use the machine as it was intended.

## Workplace Inspection

### Fundamentals

The workplace inspection helps the operator determine if the workplace is suitable for safe machine operation. It should be performed by the operator prior to moving the machine to the workplace.

It is the operator's responsibility to read and remember the workplace hazards, then watch for and avoid them while moving, setting up, and operating the machine.

### Workplace Inspection Checklist

Be aware of and avoid the following hazardous situations:

- ☐ Drop-offs or holes
- ☐ Bumps, floor obstructions, or debris
- ☐ Sloped surfaces
- ☐ Unstable or slippery surfaces
- ☐ Overhead obstructions and high voltage conductors
- ☐ Hazardous locations
- ☐ Inadequate surface support to withstand all load forces imposed by the machine
- ☐ Wind and weather conditions
- ☐ The presence of unauthorized personnel
- ☐ Other possible unsafe conditions



## Inspections

### Inspection for Decals with Symbols

#### TS06E

Determine whether the decals on your machine have words or symbols. Use the appropriate inspection to verify that all decals are legible and in place.

| Part No.     | Decal Description                                     | Qty |
|--------------|---|-----|
| 607110000110 | Manual box  | 1   |
| 607110000112 | Operating instructions                                | 1   |
| 607110000050 | Manual force, indoor<br>400N outdoor 400N             | 1   |
| 607110000006 | Danger of tipping                                     | 2   |
| 607110000111 | Reference manual                                      | 1   |
| 607110000011 | CE  | 1   |
| 607110000012 | Lifting eye   | 4   |
| 607110000013 | Transport Tie down                                    | 4   |
| 607110000014 | Forklift holes  | 2   |
| 607110000015 | Danger of tipping, tilt<br>switch                     | 1   |
| 607110000191 | Nameplates  | 1   |
| 607110000017 | Safely brake release<br>and operating<br>instructions | 1   |
| 607110000018 | Direction arrow                                       | 2   |
| 607110000115 | Crushing hazard                                       | 2   |
| 607110000116 | Crushing hazard                                       | 2   |
| 607110000204 | Emergency lowering                                    | 1   |
| 607110000023 | Danger of electric<br>shock, plug                     | 1   |
| 607110000024 | Charger power   | 1   |
| 607110000026 | Use safety arm  | 2   |
| 607110000027 | Safety of battery and<br>chargers                     | 1   |
| 607110000028 | Electrocution shock                                   | 2   |
| 607110000030 | Transport diagram                                     | 2   |
| 607110000031 | Safety arm  | 1   |
| 607110000032 | Anchor point  | 4   |

| Part No.     | Decal Description                                      | Qty |
|--------------|--|-----|
| 607110000033 | Power to platform, 230V                                | 2   |
| 607110000035 | Maintenance<br>warehouse                               | 1   |
| 607110000213 | Danger of tipping,<br>battery                          | 1   |
| 607110000184 | ECU  | 1   |
| 607110000042 | IPAF   | 1   |
| 607110000132 | Brake release  | 1   |
| 607110000054 | Warning tape,<br>Maximum loading<br>capacity, FS0610TL | 2   |
| 607110000398 | Track load<br>capacity, FS0610T                        | 1   |
| 607110000212 | 0610TL General<br>diagram of English<br>decals         | 2   |
| 607110000399 | Model: FS0610TL  | 1   |
| 607110000384 | LOGO, SWIFT EQUIP                                      | 2   |
| 607110000070 | Qr code LOGO   | 1   |
| 607110000183 | Outrigger load capacity                                | 1   |
| 607110000365 | Danger of crushing,<br>Outrigger                       | 4   |

## Operating Instructions



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### Do Not Operate Unless:

- ☑ You learn and practice the principles of safe machine operation contained in this operator's manual.
- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Always perform function tests prior to use.
- 4 Inspect the workplace.
- 5 **Only use the machine as it was intended.**

### Fundamentals

The Operating Instructions section provides instructions for each aspect of machine operation. It is the operator's responsibility to follow all the safety rules and instructions in the operator's, safety, and responsibilities manuals.

Using the machine for anything other than lifting personnel, along with their tools and materials, to an aerial work site is unsafe and dangerous.

Only trained and authorized personnel should be permitted to operate a machine. If more than one operator is expected to use a machine at different times in the same work shift, they must all be qualified operators and are all expected to follow all safety rules and instructions in the operator's, safety, and responsibilities manuals. That means every new operator should perform a pre-operation inspection, function tests, and a workplace inspection before using the machine.

## Operating Instructions

### Emergency Stop

Push in the red Emergency Stop button to the off position at the ground controls or the platform controls to stop all functions.

Repair any function that operates when either red Emergency Stop button is pushed in.

### Auxiliary Lowering

Pull the auxiliary lowering knob to lower the platform.

### Operation from Ground

- 1 Be sure the battery pack is connected before operating the machine.
- 2 Turn the key switch to ground control.
- 3 Pull out both ground and platform red Emergency Stop buttons to the on position.

### Operation from Platform

- 1 Be sure the battery pack is connected before operating the machine.
- 2 Turn the key switch to platform control.
- 3 Pull out both ground and platform red Emergency Stop buttons to the on position.

## Operating Instructions

### To Steer

- 1 Press the drive function button. On the LED screen, a circle below the drive function symbol will turn on.

If the control handle is not moved within seven seconds of pushing the drive function button, the circle below the drive function symbol will turn off and drive function will not operate. Press the drive function button again.

- 2 Press and hold the foot switch (if equipped).
- 3 Turn the steer wheels with the thumb rocked switch located on the top of control handle.



### To Drive

- 1 Press the drive function button. On the LED screen, a circle below the drive function symbol will turn on.

If the control handle is not moved within seven seconds of pushing the drive function button, the circle below the drive function symbol will turn off and drive function will not operate. Press the drive function button again.

- 2 Machines equipped with foot switch: Press and hold the foot switch and press and hold the function enable switch on the control handle at the same time.
- 3 Increase speed: Slowly move the control handle off center.

Decrease speed: Slowly move the control handle toward center.

Stop: Return the control handle to center or release the function enable switch.

Use the color-coded direction arrows on the platform controls and on the platform to identify the direction the machine will travel.

Machine travel speed is restricted when the platform is raised.

Battery condition will affect machine performance. Machine drive speed and function speed will drop when the battery level indicator is flashing.

## Operating Instructions

### To select drive speed

The drive controls can operate in two different drive speed modes. When the drive speed button light is on, slow drive speed mode is active. When the button light is off, fast drive speed mode is active.

Press the drive speed button to select the desired drive speed.



Note: When the platform is elevated, the drive speed button light is always on, indicating elevated drive speed.

### **⚠ Driving on a slope**

Determine the slope and side slope ratings for the machine and determine the slope grade.

#### Maximum slope rating, stowed position:

|   |       |     |       |
|---|-------|-----|-------|
|  | TS06E | 30% | 16.7° |
|---|-------|-----|-------|

#### Maximum side slope rating, stowed position:

|   |       |     |       |
|---|-------|-----|-------|
|  | TS06E | 30% | 16.7° |
|---|-------|-----|-------|

Note: Slope rating is subject to ground conditions with one person in the platform and adequate traction. Additional platform weight may reduce slope rating.

### To determine the slope grade:

Measure the slope with a digital inclinometer OR use the following procedure.

You will need:

- Carpenter's level
- Straight piece of wood, at least 3 feet/1 m long
- Tape measure

Lay the piece of wood on the slope.

At the downhill end, lay the level on the top edge of the piece of wood and lift the end until the piece of wood is level.

While holding the piece of wood level, measure the vertical distance from the bottom of the piece of wood to the ground.

Divide the tape measure distance (rise) by the length of the piece of wood (run) and multiply by 100.

Example:



Piece of wood = 144 inches (3.6m)

Run = 144 inches (3.6m)

Rise = 12 inches (0.3m)

$12 \text{ in} \div 144 \text{ in} = 0.083 \times 100 = 8.3\% \text{ grade}$

$0.3 \text{ m} \div 3.6 \text{ m} = 0.083 \times 100 = 8.3\% \text{ grade}$

If the slope exceeds the maximum slope or side slope rating, then the machine must be winched or transported up or down the slope. See Transport and Lifting section.

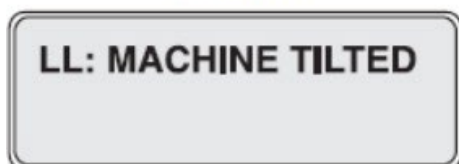
## Operating Instructions

### Operational indicator codes

If the platform controls LED or ground controls LCD diagnostic readout displays an operational indicator code such as LL, the fault condition must be repaired or removed before resuming machine operation. Push in and pull out the red Emergency Stop button to reset the system.



LED Readout



LCD Readout

#### Operational Indicator Codes

| Code | Condition              |
|------|------------------------|
| LL   | Off-Level              |
| OL   | Platform Overloaded    |
| CH   | Chassis Mode Operation |

For further information, please consult the appropriate Swift Equipment Manual. A code and a description of a code can also be viewed at the ground controls LCD display.

### Platform Overload

If the platform controls LED diagnostic readout displays a flashing OL and the ground controls LCD diagnostic readout displays OL: Platform Overloaded, the platform is overloaded and on functions will operate. An alarm will sound.

- 1 Push in the red Emergency Stop button to the off position.
- 2 Remove weight from the platform.
- 3 Pull out the red Emergency Stop button to the on position.



LED Readout



LCD Readout

When the platform is being raised or lowered, a self-check function will be performed near maximum height. The machine may stop and an alarm may sound. If the machine is not overloaded, normal operation will resume.

### Overload Recovery

If the ground controls LCD diagnostic readout displays Overload Recovery, the auxiliary lowering system has been used while the platform was overloaded. For information on how to reset the message, please consult the appropriate Swift Equipment Manual.

## Operating Instructions

### Tilt Sensor Activation Settings

|              | Chassis Angle<br>(side to side) | Chassis Angle<br>(front to back) |
|--------------|---------------------------------|----------------------------------|
| <b>TS06E</b> | 1.5°                            | 2°                               |

If the tilt alarm sounds while raising the platform, lower the platform and move the machine to a firm, level surface. If the tilt alarm sounds when the platform is raised, use extreme caution to lower the platform.



When the platform controls LED readout displays LL, the ground controls LCD displays LL: Machine Inclined, and the tilt alarm sounds at 180 beeps per minute, the following functions are affected: drive, steer, and elevate functions are disabled.



Return the machine to level ground to restore lift functions.

### Operation from Ground with Controller

Maintain safe distances between the operator, machine and fixed objects.

Be aware of the direction the machine will travel when using the controller.

### Battery Level Indicator

Use the LED diagnostic readout to determine the battery level.

Note: When a blinking LO code appears on the platform controls LED display, the machine must be taken out of service and charged, otherwise all machine functions will be disabled.



Full Charge



Half Charge



Low Charge



LO Flashing

## Operating Instructions

### How to Use the Safety Arm

- 1 Raise the platform approximately 8ft/2.4 m to 13 ft/4.0 m from the ground.
- 2 Rotate the safety arm away from the machine and let it hang down.
- 3 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

### How to Fold Down the Guardrails

The platform railing system consists of one-fold down rail section for the extension deck and one section for the main deck. All sections are held in place by four wire lock pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- ▲ Fall hazard. Use caution and always maintain a firm footing on the platform floor while folding the guard rails.
- 3 From inside the platform, remove the two extension deck lock pins.
- ▲ Keep hands free of pinch points.
- 4 From the middle of the extension deck railing, fold down the extension deck rail assembly toward the rear of the unit.

- 5 At the rear of the main deck, remove the two main deck lock pins.
- ▲ Keep hands free of pinch points.
- 6 From the middle of the unit, fold down the main deck railing assembly toward the front of the unit.
- 7 Remove the lock pin from the entry swing tube. Raise and step through the entry swing tube, lower the entry swing tube, and insert the lock pin.
- 8 Carefully open the gate and exit the platform.
- 9 Insert the four lock pins back into each side rail bracket.

Note: To assist in the removal and replacement of the wire lock pins, pull or push back on the railing to compress the rubber bumpers.

### How to Raise the Guardrails

Follow the fold down instructions but in reverse order, ensuring all lock pins are in place and installed pro





## Battery and Charger Instructions

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### Observe and Obey:

- ☑ Do not use an external charger or booster battery.
- ☑ Charge the battery in a well-ventilated area.
- ☑ Use proper AC input voltage for charging as indicated on the charger.
- ☑ Use only a Swift Equipment authorized battery and charger.

### To Charge Battery

- 1 Be sure the batteries are connected before charging the batteries.

### Maintenance-free batteries

- 1 Connect the battery charger to a grounded AC circuit.
- 2 The charger will indicate when the battery is fully charged.

## Operating Instructions

### Standard Batteries

- 1 Remove the battery vent caps and check the battery acid level. If necessary, add only enough distilled water to cover the plates. Do not overfill prior to the charge cycle.
- 2 Replace the battery vent caps.
- 3 Connect the battery charger to a grounded AC circuit.
- 4 The charger will indicate when the battery is fully charged.
- 5 Check the battery acid level when the charging cycle is complete. Replenish with distilled water to the bottom of the fill tube. Do not overfill.

### After Each Use

- 1 Select a safe parking location—firm level surface, clear of obstruction and traffic.
- 2 Lower the platform.
- 3 Turn the key switch to the off position and remove the key to secure from unauthorized use.
- 4 Charge the batteries.

# Operating Instructions

## Fault code

The codes displayed on the LED display indicate the operation status and related faults of the machine. The fault codes listed in the table below describe the fault condition of the machine, which is helpful to accurately find the fault parts or areas, so as to smoothly remove the fault.

| Display | Description  | Machine reaction             |
|---------|--|------------------------------|
| 01      | System Initialization Fault  | Disables All Motion          |
| 02      | System Communication Fault   | Disables All Motion          |
| 03      | Invalid Option setting Fault                                       | Disables All Motion          |
| 12      | Chassis Toggle Switch ON at power-up Fault                         | Disable Chassis Control      |
| 18      | Pothole Guard Fault  | Disable Lifting and Driving  |
| 31      | Pressure Sensor Fault  | Disables All Motion          |
| 32      | Angle Sensor Fault   | Disables All Motion          |
| 36      | Pro-Low Voltage Fault  | Disables fast drive and up   |
| 42      | Platform Left Turn Switch ON at power-up Message                   | Diagnostic Message Only      |
| 43      | Platform Right Turn Switch ON at power-up Message                  | Diagnostic Message Only      |
| 46      | Platform Joystick Enable Switch ON at power-up Fault               | Disable Platform Control     |
| 47      | Platform Joystick not in neutral at power-up Message               | Lift Slows to Elevated Speed |
| 54      | Lift Up Coil Fault   | Disable Lifting and Driving  |
| 55      | Lift Down Coil Fault   | Disable Lifting and Driving  |
| 58      | General Brake Coil Fault   | Disable Lifting and Driving  |
| 59      | Lift Up contactor Fault (only the big tracked lift has this fault) | Disable Lifting and Driving  |
| 68      | Low Voltage Fault  | Disable All Motion           |
| 80      | Over 80% Load Warning  | Warning Only                 |
| 90      | Over 90% Load Warning  | Warning Only                 |
| 99      | Over 99% Load Warning  | Warning Only                 |
| OL      | Overloaded Platform Fault  | Disable All Motion           |
| LL      | Machine Tilted Beyond Safe Limits Fault                            | Disable Lifting and Driving  |

# Operating Instructions

## Maintenance guide

| Display | Description   |
|---------|---|
| 01      | System Initialization Fault: ECU may be malfunctioning, replace it.   |
| 02      | System Communication Fault: Check communications cable connections and other wiring. If that does not resolve the problem, try replacing the PCU or ECU.  |
| 03      | Invalid Option setting Fault: Set appropriate option for this lift.   |
| 12      | Chassis Toggle Switch ON at power-up Fault: Check wires to the Toggle Switch or look for a stuck Toggle Switch.   |
| 18      | Pothole Guard Fault: Check that the pothole guards are extended, check the pothole limit switches. Check wires to the switches, check the down limit switch and connections.  |
| 31      | Pressure Sensor Fault: Check the wiring to the sensor and then the sensor itself. Also check to make sure that the correct option is properly selected (or not) for load sensing.   |
| 32      | Angle Sensor Fault: Check the wiring to the sensor and then the sensor itself. Also check to make sure that the correct option is properly selected (or not) for load sensing.  |
| 36      | Pro-Low Voltage Fault: The lift can only dive in low mode, and cannot lift up, can move down. The operator should go to charge the battery as soon as possible.   |
| 42      | Platform Left Turn Switch ON at power-up Message: Ensure that nothing is holding the Joystick Toggle Switches down. If OK, consider replacing the Joystick or PCU.  |
| 43      | Platform Right Turn Switch ON at power-up Message: Ensure that nothing is holding the Joystick Toggle Switches down. If OK, consider replacing the Joystick or PCU.   |
| 46      | Platform Joystick Enable Switch ON at power-up Fault: Ensure that nothing is holding the Enable switch closed. If OK, consider replacing the Joystick or PCU.   |
| 47      | Platform Joystick not in neutral at power-up Message: Make sure that the Joystick is in the neutral (upright) position. Check the neutral zone parameter setting in the LabView Programmer. If it's OK, consider replacing the Joystick or the PCU. |
| 54      | Lift Up Coil Fault: Check the connections to the Coil's terminals and make sure they are tight. If so, check the coil itself to see if it is open or shorted.   |
| 55      | Lift Down Coil Fault: Check the connections to the Coil's terminals and make sure they are tight. If so, check the coil itself to see if it is open or shorted.   |
| 58      | General Brake Coil Fault: Check the connections to the Coil's terminals and make sure they are tight. If so, check the coil itself to see if it is open or shorted.   |
| 59      | Lift Up contactor Fault: Check the connections to the contactor and make sure they are tight. If so, check the contactor itself to see if it is open or shorted.  |
| 68      | Low Voltage Fault: Check battery voltage and charge if necessary. Check the battery connections and tight or clean. Check the voltage to the ECU and PCU.   |
| 80      | Over 80% Load Warning: Platform is getting close to its limit of weight. Consider not adding more load.   |
| 90      | Over 90% Load Warning: Platform is getting close to its limit of weight. Consider not adding more load.   |

## Operating Instructions

| Display | Description  |
|---------|--|
| 99      | Over 99% Load Warning: Platform has reached its limit of weight. Do not add more load.   |
| OL      | Overloaded Platform Fault: Remove the excess load immediately.   |
| LL      | Machine Tilted Beyond Safe Limits Fault: If the machine is tilted, find a way to make it level. If the machine is level, check the wiring to the tilt sensor and then the sensor itself. |

## Operating Instructions

### Machine running fault code for TS06E

#### F2T-M1 (0x26) left motor fault code

| Flash Code | Fault Name                          | Flash Cod | Fault Name                         |
|------------|-------------------------------------|-----------|------------------------------------|
| 0x12       | Controller Overcurrent              | 0x39      | Main Contactor Did Not Close       |
| 0x13       | Current Sensor                      | 0x3A      | MOTOR_SETUP_NEEDED                 |
| 0x14       | Pre charge Failed                   | 0x3B      | MISALIGNMENT_ERROR                 |
| 0x15       | Controller Severe Under temperature | 0x42      | Throttle Input                     |
| 0x16       | Controller Severe Over temperature  | 0x44      | Brake Input                        |
| 0x17       | Severe B+ Under voltage             | 0x45      | STEER_ANGLE_INPUT                  |
| 0x17       | Severe KSI Under voltage            | 0x46      | NV Memory Failure                  |
| 0x18       | Severe B+ Overvoltage               | 0x47      | HPD Sequencing                     |
| 0x18       | Severe KSI Overvoltage              | 0x47      | EMR Rev HPD                        |
| 0x19       | Speed Limit Supervision             | 0x47      | Pump HPD                           |
| 0x1A       | Travel Control Supervision          | 0x48      | FOLLOWING_ERROR                    |
| 0x1B       | CRITICAL_OS_GENERAL                 | 0x49      | Parameter Change                   |
| 0x1C       | OS_GENERAL_2                        | 0x4A      | EMR Switch Redundancy              |
| 0x1D       | RESET_REJECTED                      | 0x68      | VCL Run Time Error                 |
| 0x22       | Controller Over temperature Cutback | 0x71      | OS_GENERAL                         |
| 0x23       | Under voltage Cutback               | 0x72      | PDO Timeout                        |
| 0x24       | Overvoltage Cutback                 | 0x73      | Stall Detected                     |
| 0x25       | Ext 5V Supply Failure               | 0x74      | FAULT_ON_OTHER_TRACTION_CONTROLLER |
| 0x26       | Ext 12V Supply Failure              | 0x75      | DUAL_SEVERE                        |
| 0x28       | Motor Temp Hot Cutback              | 0x76      | INSULATION_RESISTANCE_LOW          |
| 0x29       | Motor Temp Sensor                   | 0x77      | Supervision                        |
| 0x31       | Main Driver                         | 0x79      | Supervision Input Check            |
| 0x32       | EM Brake Driver                     | 0x82      | PDO Mapping Error                  |
| 0x34       | Load Hold Driver Fault              | 0x83      | Internal hardware                  |
| 0x35       | Lower Driver                        | 0x87      | Motor Characterization Error       |
| 0x36       | Encoder Fault                       | 0x88      | Encoder Pulse Error                |
| 0x37       | Motor Open                          | 0x89      | Parameter Out Of Range             |
| 0x38       | Main Contactor Welded               | 0x91      | Bad Firmware                       |

## Operating Instructions

| Flash Code | Fault Name                    | Flash Cod | Fault Name                |
|------------|-------------------------------|-----------|---------------------------|
| 0x92       | EM Brake Failed to Set        | 0xB9      | Analog 9 Out of Range     |
| 0x93       | Encoder LOS                   | 0xBB      | Analog 14 Out of Range    |
| 0x94       | Emer Rev Timeout              | 0xBC      | Analog Assignment         |
| 0x95       | Pump Overcurrent              | 0xBD      | Analog 18 Out of Range    |
| 0x96       | Pump BDI                      | 0xBE      | Analog 19 Out of Range    |
| 0x97       | Pump Hardware                 | 0xBF      | Pump Current Sensor       |
| 0x99       | PARAMETER_MISMATCH            | 0xC1      | Branding Error            |
| 0x9A       | Interlock Braking Supervision | 0xC2      | BMS_CUTBACK               |
| 0x9B       | EMR Supervision               | 0xC3      | DIFFERENTIAL_STEERING     |
| 0xA1       | Driver 1 Fault                | 0xC4      | PWM_DRIVER_COUNT          |
| 0xA2       | Driver 2 Fault                | 0xC5      | PWM_INPUT_10_OUT_OF_RANGE |
| 0xA3       | Driver 3 Fault                | 0xC6      | PWM_INPUT_17_OUT_OF_RANGE |
| 0xA4       | Driver 4 Fault                | 0xC5      | PRIMARY_COMMAND_INPUT     |
| 0xA5       | Driver 5 Fault                | 0xC7      | ANALOG_31_OUT_OF_RANGE    |
| 0xA6       | Driver 6 Fault                | 0xC8      | INVALID_CAN_PORT          |
| 0xA7       | Driver 7 Fault                | 0xC9      | VCL_WATCHDOG              |
| 0xA8       | Driver Assignment             | 0xCA      | TORQUE_INPUT              |
| 0xA9       | Coil Supply Fault             | 0xCB      | PWM_INPUT_28_OUT_OF_RANGE |
| 0xB1       | Analog 1 Out of Range         | 0xCC      | PWM_INPUT_29_OUT_OF_RANGE |
| 0xB2       | Analog 2 Out of Range         | 0xCF      | FORCE_FEEDBACK_FAULT      |
| 0xB3       | Analog 3 Out of Range         | 0XD1      | LIFT_INPUT_FAULT          |
| 0xB4       | Analog 4 Out of Range         | 0xD2      | PHASE_PWM_MISMATCH        |
| 0xB5       | Analog 5 Out of Range         | 0xD3      | Hardware Compatibility    |
| 0xB6       | Analog 6 Out of Range         | 0XD4      | LOWER_INPUT_FAULT         |
| 0xB7       | Analog 7 Out of Range         | 0XD7      | PRIMARY_FEEDBACK_INPUT    |
| 0xB8       | Analog 8 Out of Range         |           |                           |

## Operating Instructions

### F2T-M2 (0x27) right motor fault code

| Flash Code | Fault Name                          | Flash Cod | Fault Name                         |
|------------|-------------------------------------|-----------|------------------------------------|
| 0x12       | Controller Overcurrent              | 0x3B      | MISALIGNMENT_ERROR                 |
| 0x13       | Current Sensor                      | 0x42      | Throttle Input                     |
| 0x14       | Pre charge Failed                   | 0x44      | Brake Input                        |
| 0x15       | Controller Severe Under temperature | 0x45      | STEER_ANGLE_INPUT                  |
| 0x16       | Controller Severe Over temperature  | 0x46      | NV Memory Failure                  |
| 0x17       | Severe B+ Under voltage             | 0x47      | HPD Sequencing                     |
| 0x17       | Severe KSI Under voltage            | 0x47      | EMR Rev HPD                        |
| 0x18       | Severe B+ Overvoltage               | 0x48      | FOLLOWING_ERROR                    |
| 0x18       | Severe KSI Overvoltage              | 0x49      | Parameter Change                   |
| 0x19       | Speed Limit Supervision             | 0x4A      | EMR Switch Redundancy              |
| 0x1A       | Travel Control Supervision          | 0x68      | VCL Run Time Error                 |
| 0x1B       | CRITICAL_OS_GENERAL                 | 0x71      | OS_GENERAL                         |
| 0x1C       | OS_GENERAL_2                        | 0x72      | PDO Timeout                        |
| 0x1D       | RESET_REJECTED                      | 0x73      | Stall Detected                     |
| 0x22       | Controller Over temperature Cutback | 0x74      | FAULT_ON_OTHER_TRACTION_CONTROLLER |
| 0x23       | Under voltage Cutback               | 0x75      | DUAL_SEVERE                        |
| 0x24       | Overvoltage Cutback                 | 0x76      | INSULATION_RESISTANCE_LOW          |
| 0x25       | Ext 5V Supply Failure               | 0x77      | Supervision                        |
| 0x26       | Ext 12V Supply Failure              | 0x79      | Supervision Input Check            |
| 0x28       | Motor Temp Hot Cutback              | 0x82      | PDO Mapping Error                  |
| 0x29       | Motor Temp Sensor                   | 0x83      | Internal hardware                  |
| 0x31       | Main Driver                         | 0x87      | Motor Characterization Error       |
| 0x32       | EM Brake Driver                     | 0x88      | Encoder Pulse Error                |
| 0x34       | Load Hold Driver Fault              | 0x89      | Parameter Out Of Range             |
| 0x35       | Lower Driver                        | 0x91      | Bad Firmware                       |
| 0x36       | Encoder Fault                       | 0x92      | EM Brake Failed to Set             |
| 0x37       | Motor Open                          | 0x93      | Encoder LOS                        |
| 0x38       | Main Contactor Welded               | 0x94      | Emer Rev Timeout                   |
| 0x39       | Main Contactor Did Not Close        | 0x99      | PARAMETER_MISMATCH                 |
| 0x3A       | MOTOR_SETUP_NEEDED                  | 0x9A      | Interlock Braking Supervision      |

## Operating Instructions

| Flash Code | Fault Name             | Flash Cod | Fault Name                |
|------------|------------------------|-----------|---------------------------|
| 0x9B       | EMR Supervision        | 0xBD      | Analog 18 Out of Range    |
| 0xA1       | Driver 1 Fault         | 0xBE      | Analog 19 Out of Range    |
| 0xA2       | Driver 2 Fault         | 0xC1      | Branding Error            |
| 0xA3       | Driver 3 Fault         | 0xC2      | BMS_CUTBACK               |
| 0xA4       | Driver 4 Fault         | 0xC3      | DIFFERENTIAL_STEERING     |
| 0xA5       | Driver 5 Fault         | 0xC4      | PWM_DRIVER_COUNT          |
| 0xA6       | Driver 6 Fault         | 0xC5      | PWM_INPUT_10_OUT_OF_RANGE |
| 0xA7       | Driver 7 Fault         | 0xC6      | PWM_INPUT_17_OUT_OF_RANGE |
| 0xA8       | Driver Assignment      | 0xC5      | PRIMARY_COMMAND_INPUT     |
| 0xA9       | Coil Supply Fault      | 0xC7      | ANALOG_31_OUT_OF_RANGE    |
| 0xB1       | Analog 1 Out of Range  | 0xC8      | INVALID_CAN_PORT          |
| 0xB2       | Analog 2 Out of Range  | 0xC9      | VCL_WATCHDOG              |
| 0xB3       | Analog 3 Out of Range  | 0xCA      | TORQUE_INPUT              |
| 0xB4       | Analog 4 Out of Range  | 0xCB      | PWM_INPUT_28_OUT_OF_RANGE |
| 0xB5       | Analog 5 Out of Range  | 0xCC      | PWM_INPUT_29_OUT_OF_RANGE |
| 0xB6       | Analog 6 Out of Range  | 0xCF      | FORCE_FEEDBACK_FAULT      |
| 0xB7       | Analog 7 Out of Range  | 0xD1      | LIFT_INPUT_FAULT          |
| 0xB8       | Analog 8 Out of Range  | 0xD2      | PHASE_PWM_MISMATCH        |
| 0xB9       | Analog 9 Out of Range  | 0xD3      | Hardware Compatibility    |
| 0xBB       | Analog 14 Out of Range | 0xD4      | LOWER_INPUT_FAULT         |
| 0xBC       | Analog Assignment      | 0xD7      | PRIMARY_FEEDBACK_INPUT    |

For more information, please contact the sales/service department of Swift Equipment



## Transport and Lifting Instructions



### Observe and Obey:

- ☑ Swift Equipment provides this securement information as a recommendation. Drivers are solely responsible for making sure machines are properly secured.
- ☑ Swift Equipment customers needing to containerize any lift or Swift Equipment product should source a qualified freight forwarder with expertise in preparing, loading and securing construction and lifting equipment for international shipment.
- ☑ Only qualified mobile elevating work platform operators should move the machine on or off the truck.
- ☑ The transport vehicle must be parked on a level surface.
- ☑ The transport vehicle must be secured to prevent rolling while the machine is being loaded.
- ☑ Be sure the vehicle capacity, loading surfaces and chains or straps are sufficient to withstand the machine weight. Swift Equipment lifts are very heavy relative to their size. See the serial label for the machine weight.
- ☑ The machine must be on a level surface or secured before releasing the brakes.
- ☑ Do not allow the rails to fall when the snap pins are removed. Maintain a firm grasp on the rails when the rails are lowered.
- ☑ Do not drive the machine on a slope that exceeds the uphill, downhill or side slope rating. See Driving on a Slope in the Operating Instructions section.
- ☑ If the slope of the transport vehicle bed exceeds the uphill or downhill maximum slope rating, the machine must be loaded and unloaded using a winch or forklift as described in the brake release operation. See the Specifications section for the slope ratings.

## Transport and Lifting Instructions

### Securing to Truck or Trailer for Transit

Always use the extension deck lock when the machine is transported.

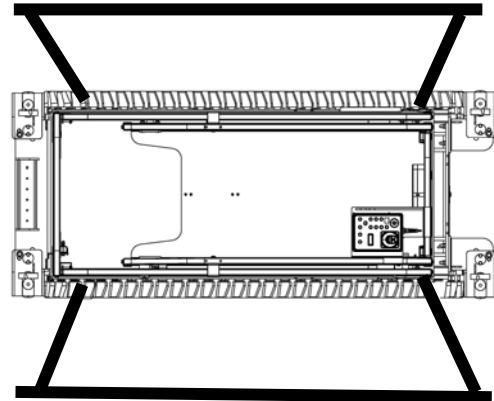
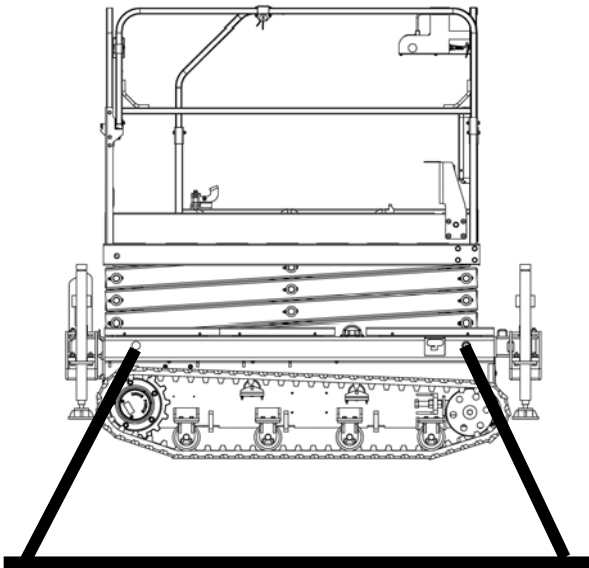
Turn the key switch to the off position and remove the key before transporting.

Inspect the entire machine for loose or unsecured items.

Use chains or straps of ample load capacity.

Use a minimum of 2 chains or straps.

Adjust the rigging to prevent damage to the chains.



## Transport and Lifting Instructions



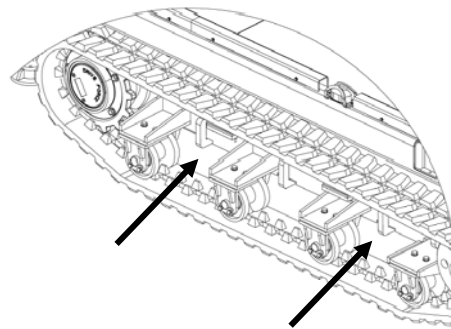
### Observe and Obey:

- ☑ Only qualified riggers should rig and lift the machine.
- ☑ Only qualified forklift operators should lift the machine with a forklift.
- ☑ Be sure the crane capacity, loading surfaces and straps or lines are sufficient to withstand the machine weight. See the serial label for the machine weight.

### Lifting the Machine with a Forklift

Be sure the extension deck, controls and component trays are secure. Remove all loose items on the machine.

Fully lower the platform. The platform must remain lowered during all loading and transport procedures.



Position the forklift forks in position with the forklift pockets.

Drive forward to the full extent of the forks.

Raise the machine 16 in / 0.4 m and then tilt the forks back slightly to keep the machine secure.

Be sure the machine is level when lowering the forks.

#### NOTICE

Lifting the machine from the bottom can result in component damage.

## Specifications

### TS06E

|  |                    |
|--|--------------------|
| Height, working maximum  | 8m                 |
| Height, platform maximum   | 6m                 |
| Height, stowed maximum   |                    |
| Railing raised   | 2.14m              |
| Height, stowed maximum   |                    |
| Railing lowered  | 1.67m              |
| Width with standard wheels   | 0.96m              |
| Length, stowed   | 2.27m              |
| Platform extension length  | 0.89 m             |
| Platform dimensions (length<br>x width)  | 1.8x0.97m          |
| Maximum load capacity  | 230kg              |
| Maximum wind speed   | 12.5m/s            |
| Wheelbase  | 0m                 |
| Turning radius (outside)   | 0m                 |
| Turning radius (inside)  | 0m                 |
| Ground clearance   | 145mm              |
| Weight   | 1780kg             |
| (Machine weights vary with option<br>configurations. See serial label for specific<br>machine weight.) |                    |
| Power source   | 4Batterys, 12V85AH |
| System voltage   | 24V                |
| AC outlet in platform  | Standard           |
| Maximum hydraulic pressure (functions)   | 240Bar             |
| Track size   | 180x72             |

|  |           |
|--|-----------|
| Airborne noise radiation   |           |
| Sound pressure levels in ground workspaces   |           |
| <70dBA   |           |
| Sound pressure level of the Platform<br>workspace  |           |
| <70dBA   |           |
| Maximum slope rating, stowed position  |           |
| 30% (17°)  |           |
| Maximum side slope rating,<br>stowed position  |           |
| 30%(17°)   |           |
| Note: Slope ratings are limited by ground<br>conditions and sufficient traction.   |           |
| Maximum working slope  | 1.5° / 2° |
| Longitudinal Levelling Front   | +/-10.37° |
| Longitudinal Levelling Rear  | +/-10.44° |
| Lateral Levelling  | +/-19.17° |
| Drive speed  |           |
| Speed of travel when the platform is closed  |           |
| 2.0km/h  |           |
| Speed of travel when the platform rises  |           |
| 0.8km/h  |           |
| Floor loading information  |           |
| Tire load maximum  | 950kg     |
| Tire contact pressure  | 293kPa    |
| Occupied floor pressure  | 2.93kPa   |
| Note: Ground hosting information is approximate<br>and does not include different optional<br>configuration factors. This information can only<br>be used if there is a sufficiently high safety factor. |           |



## Observe and Obey:

- ☒ Only routine maintenance items specified in this manual shall be performed by the operator.
- ☒ Scheduled maintenance inspections shall be completed by qualified service technicians, according to the manufacturer's specifications and the requirements specified in this manual.

## Maintenance Symbols Legend

**NOTICE** The following symbols have been used in this manual to help communicate the intent of the instructions. When one or more of the symbols appear at the beginning of a maintenance procedure, it conveys the meaning below.



Indicates that tools will be required to perform this procedure.



Indicates that new parts will be required to perform this procedure.



Indicates that dealer service will be required to perform this procedure.

## Maintenance

### Pre-delivery Preparation Report

The pre-delivery preparation report contains checklists for each type of scheduled inspection.

Make copies of the Pre-delivery Preparation report to use for each inspection. Store completed forms as required.

### Maintenance Schedule

There are five types of maintenance inspections that must be performed according to a schedule— daily, quarterly, semi-annually, annually, and every two years. The Scheduled Maintenance Procedures Section and the Maintenance Inspection Report have been divided into five subsections—A, B, C, D, and E. Use the following chart to determine which group(s) of procedures are required to perform a scheduled inspection.

| Inspection                       | Checklist |
|----------------------------------|-----------|
| Daily or every 8 hours           | A         |
| Quarterly or every 250 hours     | A+B       |
| Semi-annually or every 500 hours | A+B+C     |
| Annually or every 1000 hours     | A+B+C+D   |
| Two year or every 2000 hours     | A+B+C+D+E |

### Maintenance Inspection Report

The maintenance inspection report contains checklists for each type of scheduled inspection.

Make copies of the Maintenance Inspection Report to use for each inspection. Maintain completed forms for a minimum of 4 years or in compliance with your employer, jobsite and governmental regulations and requirements.

# Maintenance

## Pre-delivery Preparation Report

### Fundamentals

It is the responsibility of the dealer to perform the Pre-delivery Preparation.

The Pre-delivery Preparation is performed prior to each delivery. The inspection is designed to discover if anything is apparently wrong with a machine before it is put into service.

A damaged or modified machine must never be used. If damage or any variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in this manual.

### Instructions

Use the operator's manual on your machine.

The Pre-delivery Preparation consists of completing the Pre-operation Inspection, the Maintenance items and the Function Tests.

Use this form to record the results. Place a check in the appropriate box after each part is completed. Follow the instructions in the operator's manual.

If any inspection receives an N, remove the machine from service, repair and re-inspect it. After repair, place a check in the R box.

### Legend

Y = yes, completed

N = no, unable to complete

R = repaired

### Comments

| Pre-Delivery Preparation           | Y | N | R |
|------------------------------------|---|---|---|
| Pre-operation inspection completed |   |   |   |
| Maintenance items completed        |   |   |   |
| Function tests completed           |   |   |   |

Model

Serial number

Date

Machine owner

Inspected by (print)

Inspector signature

Inspector title

Inspector company

## Maintenance Inspection Report

Model

Serial number

Date

Hour meter

Machine owner

Inspected by (print)

Inspector signature

Inspector title

Inspector company

## Maintenance

### Instructions

- Make copies of this report to use for each inspection.
- Select the appropriate checklist(s) for the type of inspection to be performed.

|                          |   |           |
|--------------------------|---|-----------|
| <input type="checkbox"/> | Daily or 8 hours<br>Inspection:           | A         |
| <input type="checkbox"/> | Quarterly or 250 hours<br>Inspection:     | A+B       |
| <input type="checkbox"/> | Semi-annually or 500<br>hours Inspection: | A+B+C     |
| <input type="checkbox"/> | Annually or 1000 hours<br>Inspection:     | A+B+C+D   |
| <input type="checkbox"/> | Two year or 2000 hours<br>Inspection:     | A+B+C+D+E |

- Place a check in the appropriate box after each inspection procedure is completed.
- Use the step-by-step procedures in this section to learn how to perform these inspections.
- If any inspection receives an "N", tag and remove the machine from service, repair and re-inspect it. After repair, place a check in the "R" box.

### Legend

Y = yes, acceptable  
N = no, remove from service  
R = repaired

| Checklist A  | Y | N | R |
|--|---|---|---|
| A-1 Inspect the manuals and decals                   |   |   |   |
| A-2 Pre-operation inspection                         |   |   |   |
| A-3 Check the Batteries                              |   |   |   |
| A-4 Check the Hydraulic Oil Level                    |   |   |   |
| A-5 Function tests                                   |   |   |   |
| <b>Perform after 40 hours:</b>                       |   |   |   |
| A-6 30 day service                                   |   |   |   |
| <b>Perform every 100 hours:</b>                      |   |   |   |
| A-7 Grease steer yokes                               |   |   |   |
| Checklist B  | Y | N | R |
| B-1 Batteries  |   |   |   |
| B-2 Electrical wiring                                |   |   |   |
| B-3 Tracks and gears                                 |   |   |   |
| B-4 Emergency stop                                   |   |   |   |
| B-5 Key switch                                       |   |   |   |
| B-6 Horn (if equipped)                               |   |   |   |
| B-7 Drive brakes                                     |   |   |   |
| B-8 Drive speed - stowed                             |   |   |   |
| B-9 Drive speed - raised                             |   |   |   |
| B-10 Drive speed - slow                              |   |   |   |
| B-11 Hydraulic oil analysis                          |   |   |   |
| B-12 Tank venting system                             |   |   |   |
| B-13 Test the down limit switch and the level Sensor |   |   |   |
| B-14 Test the up limit switches                      |   |   |   |
| Checklist C  | Y | N | R |
| C-1 Platform overload (if equipped)                  |   |   |   |
| C-2 Breather cap - models with optional oil          |   |   |   |
| Checklist D  | Y | N | R |
| D-1 Scissor arm wear pads                            |   |   |   |
| D-2 Hydraulic filter                                 |   |   |   |
| Checklist E  | Y | N | R |
| E-1 Hydraulic oil                                    |   |   |   |

# Maintenance

## Checklist A Procedures

### A-1

#### Inspect the Manuals and Decals

Maintaining the operator's manual in good condition is essential to safe machine operation. Manuals are included with each machine and should be stored in the container provided in the platform. An illegible or missing manual will not provide safety and operational information necessary for a safe operating condition.

In addition, maintaining all of the safety and instructional decals are in good condition is mandatory for safe machine operation. Decals alert operators and personnel to the many possible hazards associated with using this machine. They also provide users with operation and maintenance information. An illegible decal will fail to alert personnel of a procedure or hazard and could result in unsafe operating conditions.

- 1 Check to make sure that the operator's manual is present and complete in the storage container on the platform.
  - 2 Examine the pages of manual to be sure that they are legible and in good condition.
- ☉ Result: The operator's manual is appropriate for the machine and the manual are legible and in good condition.
- ☒ Result: The operator's manual is not appropriate for the machine or the manual is not in good condition or is illegible. Remove the machine from service until the manual is replaced.
- 3 Open the operator's manual to the decal's inspection section. Carefully and thoroughly inspect all decals on the machine for legibility and damage.

☉ Result: The machine is equipped with all required decals, and all decals are legible and in good condition.

☒ Result: The machine is not equipped with all required decals, or one or more decals are illegible or in poor condition. Remove the machine from service until the decals are replaced.

- 4 Always return the manual to the storage container after use.

Note: Contact SWIFT EQUIPMENT if replacement manuals or decals are needed.



## Maintenance

### A-2

#### Perform Pre-operation Inspection

Completing a Pre-operation Inspection is essential to safe machine operation. The Pre-operation Inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests. The Pre-operation Inspection also serves to determine if routine maintenance procedures are required.

Complete information to perform this procedure is available in the appropriate operator's manual. Refer to the operator's manual on your machine.

### A-3

#### Check the Batteries



Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.



Electrocution hazard. Contact with hot or live circuits may result in death or serious injury. Remove all rings, watches and other jewellery.



Bodily injury hazard. Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Be sure that the battery cable connections are tight and free of corrosion.
- 3 Be sure that the battery hold-down bars are secure.
- 4 Remove the battery vent caps.
- 5 Check the battery acid level. If needed, replenish with distilled water to the bottom of the battery fill tube. Do not overfill.
- 6 Install the vent caps.

## Maintenance

### A-4

#### Check the Hydraulic Oil Level



Maintaining the hydraulic oil at the proper level is essential to machine operation. Improper hydraulic oil levels can damage hydraulic components. Daily checks allow the inspector to identify changes in oil level that might indicate the presence of hydraulic system problems.

**NOTICE** Perform this procedure with the platform in the stowed position.

- 1 Visually inspect the sight of hydraulic oil level from the side of the hydraulic oil tank.

⊙ Result: The hydraulic oil level should be at the mark of the fuel tank.

- 2 Add oil if necessary. Do not overfill.

**NOTICE** **Original Hydraulic oil specifications: L-HM32**

Customers shall choose the appropriate hydraulic oil according to the ambient temperature used.

Example: L-HM46 or L-HV68

### A-5

#### Perform Function Tests

Completing the function tests is essential to safe machine operation. Function tests are designed to discover any malfunctions before the machine is put into service. A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service.

Complete information to perform this procedure is available in the appropriate operator's manual. Refer to the operator's manual on your machine.

## Maintenance

### A-6

#### Perform 30 Day Service



The 30-day maintenance procedure is a onetime procedure to be performed after the first 30days or 40 hours of usage. After this interval, refer to the maintenance tables for continued scheduled maintenance.

Perform the following maintenance procedures:

- B-3 Inspect the Tires, Wheels and Castle Nut Torque
- D-2 Replace the Hydraulic Tank Return Filter Element

# Maintenance

this procedure to allow the battery cells to equalize.

## Checklist B Procedures

### B-1

#### Inspect the Batteries



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.



**WARNING** Electrocution / burn hazard.

Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewellery



**WARNING** Bodily injury hazard.

Batteries contain acid.

Avoid spilling or contacting battery acid.

Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Release the battery pack latch and rotate the battery pack out and away from the chassis.
- 3 Be sure that the battery cable connections are free of corrosion.

Note: Adding terminal protectors and a corrosion preventative sealant will help eliminate corrosion on the battery terminals and cables.

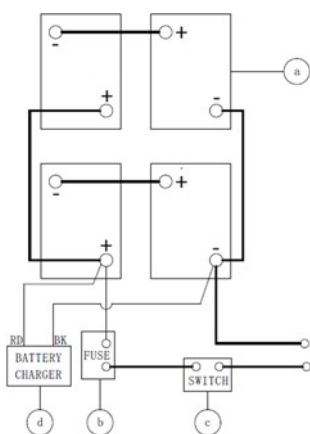
- 4 Be sure that the battery retainers and cable connections are tight.
- 5 Fully charge the batteries. Allow the batteries to rest 24 hours before performing

### Models without maintenance-free or sealed batteries:

- 6 Remove the battery vent caps and check the specific gravity of each battery cell with a hydrometer. Note the results.
- 7 Check the ambient air temperature and adjust the specific gravity reading for each cell as follows:
  - Add 0.004 to the reading of each cell for every 5.5° C above 26.7° C.
  - Subtract 0.004 from the reading of each cell for every 5.5° C below 26.7° C.
- ☒ Result: All battery cells display an adjusted specific gravity of 1.277 or higher. The battery is fully charged. Proceed to step 11.
- ☐ Result: One or more battery cells display a specific gravity of 1.217 or below. Proceed to step 8.
- 8 Perform an equalizing charge OR fully charge the batteries and allow the batteries to rest at least 6 hours.
- 9 Remove the battery vent caps and check the specific gravity of each battery cell with a hydrometer. Note the results.
- 10 Check the ambient air temperature and adjust the specific gravity reading for each cell as follows:
  - Add 0.004 to the reading of each cell for every 5.5° C above 26.7° C.
  - Subtract 0.004 from the reading of each cell for every 5.5° C below 26.7° C.
- ☒ Result: All battery cells display a specific gravity of 1.277 or greater. The battery is fully charged. Proceed to step 11.

## Maintenance

- ⊗ Result: The difference in specific gravity readings between cells is greater than 0.1 OR the specific gravity of one or more cells is less than 1.177. Replace the battery.
- 11 Check the battery acid level. If needed, replenish with distilled water to 3 mm below the bottom of the battery fill tube. Do not overfill.
  - 12 Install the vent caps and neutralize any electrolyte that may have spilled.



- a batteries
- b 300A fuse
- c power switch
- d battery charger

### All models:

- 13 Check each battery pack and verify that the batteries are wired correctly.
- 14 Inspect the battery charger plug and pigtail for damage or excessive insulation wear. Replace as required.
- 15 Connect the battery charger to a properly grounded 110 - 240V / 50 – 60 Hz single phase AC power supply.

⊙ Result: The charger should operate and begin charging the batteries.

⊗ Result: If, simultaneously, the charger alarm sounds and the LEDs blink, correct the charger connections at the fuse and battery. The charger will then operate correctly and begin charging the batteries.

Note: For best results, use an extension of adequate size with a length no longer than 15m.

Note: If you have any further questions regarding the battery charger operation, please contact the Swift Equipment Service Department.

# Maintenance

## B-2

### Inspect the Electrical Wiring



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining electrical wiring in good condition is essential to safe operation and good machine performance. Failure to find and replace burnt, chafed, corroded or pinched wires could result in unsafe operating conditions and may cause component damage.



**WARNING** Electrocutation / burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewellery.

- 1 Inspect the underside of the chassis for damaged or missing ground strap(s).
- 2 Inspect the following areas for burnt, chafed, corroded and loose wires:
  - Ground control panel
  - Platform controls
- 3 Turn the key switch to ground control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 4 Raise the platform until the distance of the two sets of scissors are at least 0.5m.
- 5 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 6 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.



- 7 Inspect the center chassis area and scissor arms for burnt, chafed and pinched cables.
- 8 Inspect the following areas for burnt, chafed, corroded, pinched and loose wires:
  - Scissor arms
  - ECU to platform controls
  - Power to platform wiring
- 9 Inspect for a liberal coating of dielectric grease in the following locations:
  - Between the ECU and platform controls
  - All wire harness connectors Level sensor
- 10 Raise the platform and return the safety arm to the stowed position.
- 11 Lower the platform to the stowed position and turn the machine off.

## Maintenance

### B-3

#### Inspect the Tracks and gears (including castle nut torque)



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the tracks and gears in good condition is essential to safe operation and good performance. Track and/or gear failure could result in a machine tip-over. Component damage may also result if problems are not discovered and repaired in a timely fashion.

- 1 Check the track surface and sidewalls for cuts, cracks, punctures and unusual wear.
- 2 Check each gear for damage, bends and cracks.

### B-4

#### Test the Emergency Stop

Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

A properly functioning Emergency Stop is essential for safe machine operation. An improperly operating red Emergency Stop button will fail to shut off power and stop all machine functions, resulting in a hazardous situation.

As a safety feature, selecting and operating the ground controls will override the platform controls, except the platform red Emergency Stop button.

- 1 Turn the key switch to ground control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
  - 2 Push in the red Emergency Stop button at the ground controls to the off position.
- ⊙ Result: No machine functions should operate.
- 3 Turn the key switch to platform control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
  - 4 Push in the red Emergency Stop button at the platform controls to the off position.
- ⊙ Result: No machine functions should operate.

Note: The red Emergency Stop button at the ground controls will stop all machine operation, even if the key switch is switched to platform control.



## Maintenance

### B-5

#### Test the Key Switch

Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper key switch action and response is essential to safe machine operation. The machine can be operated from the ground or platform controls and the activation of one or the other is accomplished with the key switch. Failure of the key switch to activate the appropriate control panel could cause a hazardous operating situation.

Perform this procedure from the ground using the platform controls. Do not stand in the platform.

- 1 Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 2 Turn the key switch to platform control.
- 3 Check the platform up/down function from the ground controls.

⊙ Result: The machine functions should not operate.

- 4 Turn the key switch to ground control.
- 5 Check the machine functions from the platform controls.

⊙ Result: The machine functions should not operate.

- 6 Turn the key switch to the off position.

⊙ Result: No function should operate.

### B-6

#### Test the Automotive-style Horn (if equipped)

Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

The horn is activated at the platform controls and sounds at the ground as a warning to ground personnel. An improperly functioning horn will prevent the operator from alerting ground personnel of hazards or unsafe conditions.

- 1 Turn the key switch to platform control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 2 Push down the horn button at the platform controls.

⊙ Result: The horn should sound.

## Maintenance

### B-7

#### Test the Drive Brakes



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper brake action is essential to safe machine operation. The drive brake function should operate smoothly, free of hesitation, jerking and unusual noise. Hydraulically released individual wheel brakes can appear to operate normally when not fully operational.

Perform this procedure with the machine on a firm level surface that is free of obstructions, with the platform extension deck fully retracted and the platform in the stowed position.

- 1 Mark a test line on the ground for reference.
- 2 Turn the key switch to platform control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function select button.

- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the test line.
  - 6 Bring the machine to top drive speed before reaching the test line. Release the function enable switch or the joystick when your reference point on the machine crosses the test line.
  - 7 Measure the distance between the test line and your machine reference point.
- ⌚ Result: The machine stops within the specified braking distance. No action required.
- ❌ Result: The machine does not stop within the specified braking distance. Note: The brakes must be able to hold the machine on any slope it is able to climb.
- 8 Replace the brakes and repeat this procedure beginning with step 1

## Maintenance

### B-8

#### Test the Drive Speed - Stowed Position



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- 2 Turn the key switch to platform control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function select button.
- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 6 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 7 Continue at full speed and note the time when your reference point on the machine passes over the finish line. Refer to specifications.

## Maintenance

### B-9

#### Test the Drive Speed - Raised Position



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- 2 Turn the key switch to platform control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 3 Press the lift function select button.

- 4 Press and hold the function enable switch on the joystick.
- 5 Raise the platform approximately 1.2 m from the ground.
- 6 Press the drive function select button.
- 7 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 8 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 9 Continue at full speed and note the time when your reference point on the machine passes over the finish line. Refer to specifications.

## Maintenance

### B-10

#### Test the Slow Drive Speed



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- 2 Turn the key switch to platform control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position
- 3 Lower the platform to the stowed position.
- 4 Press the slow speed select button.
- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 6 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 7 Continue at full speed and note the time when your reference point on the machine passes over the finish line. The time is less than 25 sec.

## Maintenance

### B-11

#### Perform Hydraulic Oil Analysis



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two-year inspection, test the oil quarterly. Replace the oil when it fails the test. See E-1, Test or Replace the Hydraulic Oil.

### B-12

#### Inspect the Hydraulic Tank Cap Venting System



Swift Equipment requires that this procedure be performed quarterly or every 250 hours, whichever comes first. Perform this procedure more often if dusty conditions exist.

A free-breathing hydraulic tank cap is essential for good machine performance and service life. A dirty or clogged cap may cause the machine to perform poorly. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove the breather cap from the hydraulic tank.
- 2 Check for proper venting.
  - ⊕ Result: Air passes through the breather cap.
  - ⊗ Result: If air does not pass through the cap, clean or replace the cap. Proceed to step 3.

Note: When checking for positive tank cap venting, air should pass freely through the cap.

- 3 Using a mild solvent, carefully wash the cap venting system. Dry using low pressure compressed air. Repeat step 2.
- 4 Install the breather cap onto the hydraulic tank.

# Maintenance

## B-13

### Test the Down Limit Switch and the Level Sensor



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance. Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform these procedures with the machine on a firm, level surface that is free of obstructions.

#### Down Limit Switch

- 1 Remove the platform controls from the platform.
- 2 Raise the platform until the distance of the two sets of scissors are at least 0.5m.
- 3 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position
- 4 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.




**WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 5 Turn the key switch to the off position.
- 6 Tag and disconnect the platform control box at the platform.

- 7 Follow the platform control cable down the scissor stack to the underside of the chassis deck. Tag and disconnect the platform cable from the ECU cable at the 6-pin Deutsch connector under the chassis deck.
- 8 Securely install the platform control box harness plug into the 6-pin Deutsch connector of the ECU cable.
- 9 Open the down limit switch cover, tag and disconnect the wires of the down limit switch wire harness.
- 10 Turn the key switch to platform control.
- 11 Raise the platform and return the safety arm to the stowed position.
- 12 Working at the platform controls, press the lift function select button. Lower the platform to the stowed position.
  - ⊙ Result: The LED readout screen will show code 18, an alarm sounds and the lift function should operate. The machine is functioning properly.
  - ⊗ Result: The LED readout screen does not show code 18, the alarm does not sound and the lift function should not operate. Replace the down limit switch.
- 13 Press the drive function select button. Attempt to drive the machine.
  - ⊙ Result: The LED readout screen will show code 18, an alarm sounds, and the steer and drive functions should not operate. The machine is functioning properly.
  - ⊗ Result: The LED readout screen does not show code 18, the alarm does not sound, and the steer and drive functions operate. Replace the down limit switch.

## Maintenance

- 14 Press the lift function select button. Raise the platform approximately 0.3 m.
  - ⦿ Result: The LED readout screen will show code 18 and an alarm sounds. The machine is functioning properly.
  - ✗ Result: The LED readout screen does not show code 18 and the alarm does not sound. Replace the down limit switch.
- 15 Raise the platform until the pothole guards are deployed.
  - ⦿ Result: The LED readout screen does not show code 18 and the alarm does not sound. The machine is functioning properly.
  - ✗ Result: The LED readout screen shows code 18 and an alarm sounds. Replace the down limit switch.
- 16 Raise the platform until the distance of the two sets of scissors are at least 0.5m.
- 17 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 18 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.
 

 **WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering the platform.
- 19 Turn the key switch to the off position.
- 20 Disconnect the platform controls from the ECU cable.
- 21 Securely install the connector of the ECU cable into the platform control cable.
- 22 Working at the platform, securely install the connector of the platform controls into the platform control cable.

- 23 Securely connect the two wires of the down limit switch to wire harness.
- 24 Close and install the switch cover.
- 25 Turn the key switch to platform control.
- 26 Raise the platform and return the safety arm to the stowed position.
- 27 Lower the platform to the stowed position.

### Level sensor

- 28 Move the machine onto a grade which exceeds the rating of the level sensor. Refer to the serial label on the machine.
- 29 Press the lift function select button. Standing on the up-hill side of the machine, attempt to raise the platform to approximately 2 m.
  - ⦿ Result: The LED readout screen shows code LL, an alarm sounds, and the machine stops lifting after the pothole guards are deployed. The machine is functioning properly.
  - ✗ Result: The LED readout screen does not show code LL, the alarm does not sound and the machine will continue to lift the platform after the pothole guards are deployed. Adjust or replace the level sensor.
- 30 Press the drive function select button. Standing on the up-hill side of the machine, attempt to steer and drive the machine.
  - ⦿ Result: The LED readout screen shows code LL, an alarm sounds, and the machine will not steer or drive. The machine is functioning properly.
  - ✗ Result: The LED readout screen does not show code LL, the alarm does not sound and the steer and drive functions operate. Adjust or replace the level sensor.



## Maintenance

### B-14

#### Test the Up Limit Switch



Swift Equipment requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance.

Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform these procedures with the machine on a firm, level surface that is free of obstructions.

- 1 Raise the platform until the distance of the two sets of scissors are at least 0.5m.
- 2 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 3 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.



Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 4 Open the limited switch house cover from the chassis.
- 5 While raising the platform from the ground controls, push in the roller of the up-limit switch to activate the limit switch.

⊙ Result: The platform stops raising. The machine is functioning properly.

⊘ Result: The platform continues to raise. Adjust or replace the up-limit switch.

- 6 Install the limited switch house cover to chassis.
- 7 Put the safe arm to home position.
- 8 Lower the platform to the stowed position.

## Maintenance

### Checklist C Procedures

#### C-1

#### Test the Platform Overload System (if equipped)



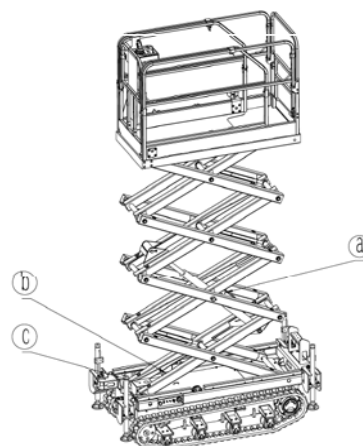
Swift Equipment requires that this procedure be performed every 500 hours or six months, whichever comes first or when the machine fails to lift the maximum rated load.

Testing the platform overload system regularly is essential to safe machine operation. Continued use of an improperly operating platform overload system could result in the system not sensing an overloaded platform condition. Machine stability could be compromised resulting in the machine tipping over.

The platform overload system is designed to prevent machine operation in the event the platform is overloaded. Models equipped with the platform overload option are provided with two additional machine control components: the overload pressure sensor and angle sensor.

The overload pressure sensor, which is adjustable and located at the barrel-end of the lift cylinder, is used to determine when the hydraulic lift cylinder requires too much pressure to support the load inside the platform. When this occurs, the overload pressure sensor will send a signal to the ECU, which will not allow the machine to function until the extra weight is removed from the platform.

The angle sensor, located in the inner scissor arm 1, is used to determine the tilt of scissor, then to measure the height of platform.



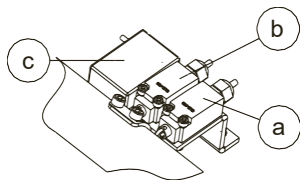
- a Overload pressure sensor
- b Angle sensor
- c Limited switch cover

- 1 Raise the platform until the distance of the two sets of scissors are at least 0.5m.
- 2 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 3 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.
- 4 Open the limited switch house cover from the chassis.
- 5 Open the up limited switch cover.



**WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

## Maintenance



- a up limited switch
- b down limited switch
- c level sensor

- 6 Tag and disconnect the wires of the up-limit switch wire harness.
- 7 Securely connect the terminals of the two wires of the up-limit switch.
- 8 Turn the key switch to ground control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position
- 9 Raise the platform to release the safe arm.
- 10 Put the safe arm to home position.
- 11 Fully raise the platform. Release the toggle switch.

⊙ Result: The alarm should sound.

⊗ Result: The alarm does not sound. Calibrate the platform overload system.

- 12 Using the emergency lowering knob, lower the platform to the stowed position.
- 13 Securely connect the wires of the up-limit switch.
- 14 Fully raise the platform. Release the toggle switch.

⊙ Result -The alarm should not sound. The system is functioning correctly.

⊗ Result: The alarm sounds. The system is not functioning correctly. Troubleshoot the limit switch, limit switch wire harness or limit switch mount bracket or the platform overload system needs to be calibrated.

- 15 Lower the platform until the distance of the two sets of scissors at least 0.5m.
- 16 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 17 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.



**WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 18 Install the up limited switch cover.
- 19 Install the limited switch house cover.
- 20 Raise the platform to release the safe arm.
- 21 Put the safe arm to home position.
- 22 Lower the platform to the stowed position.

## Maintenance

### C-2

#### Replace the Hydraulic Tank Breather Cap



Swift Equipment requires that this procedure be performed every 500 hours or semi-annually, whichever comes first.

The hydraulic tank is a vented-type tank. The breather cap has an internal air filter that can become clogged or, over time, can deteriorate. If the breather cap is faulty or improperly installed, impurities can enter the hydraulic system which may cause component damage. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove and discard the hydraulic tank breather cap.
- 2 Install a new cap onto the tank.

# Maintenance

## Checklist D Procedures

### D-1

#### Check the Scissor Arm Wear Pads



Swift Equipment requires that this procedure be performed every 1000 hours or annually, whichever comes first.

Maintaining the condition of the scissor arm wear pads is essential to safe machine operation. Continued use of worn-out wear pads may result in component damage and unsafe operating conditions.

Perform this procedure with the platform in the stowed position.

- 1 Measure the distance between the number one arm cross tube and the chassis deck at the ground controls side of the non-steer end of the machine.

☉ Result: The measurement is X mm or more.  
Proceed to step 2.

☒ Result: The measurement is less than X mm. Replace both wear pads.

- a Wear pad
- b Arm cross tube
- c Chassis deck

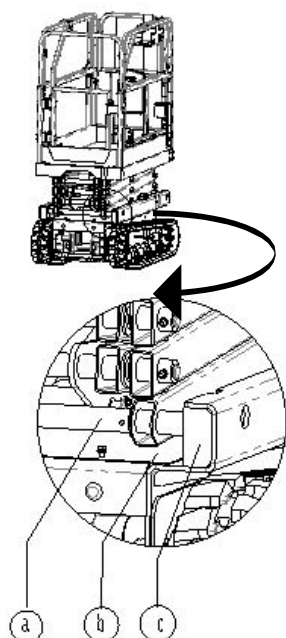
- 2 Measure the distance between the number one arm cross tube and the chassis deck at the battery pack side of the non-steer end of the machine.

☉ Result: The measurement is X mm or more.  
Proceed to step 3.

☒ Result: The measurement is less than X mm.  
Replace both wear pads.

- 3 Apply a thin layer of dry film lubricant to the area of the chassis where the scissor arm wear pads make contact.

|       |      |
|-------|------|
|       | X    |
| TS06E | 65mm |



## Maintenance

### D-2

#### Replace the Hydraulic Tank Return Filter Element



Swift Equipment requires that this procedure be performed every 1000 hours or annually, whichever comes first.

Replacement of the hydraulic tank return filter is essential for good machine performance and service life. A dirty or clogged filter may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require that the filter be replaced more often.

**CAUTION** Beware of hot oil. Contact with hot oil may cause severe burns.

#### NOTICE

The hydraulic tank return filter is mounted on the bracket between the function manifold and the hydraulic power unit.

- 1 Clean the area around the oil filter. Remove the filter with an oil filter wrench.
- 2 Apply a thin layer of oil to the new oil filter gasket.
- 3 Install the new filter and tighten it securely by hand.
- 4 Use a permanent ink marker to write the date and number of hours from the hour meter onto the filter.
- 5 Turn the key switch to ground control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 6 Activate and hold the platform up toggle switch.

- 7 Inspect the filter and related components to be sure that there are no leaks.
- 8 Clean up any oil that may have spilled.

# Maintenance

## Checklist E Procedure

### E-1

#### Test or Replace the Hydraulic Oil



Swift Equipment requires that this procedure be performed every 2000 hours or every two years, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two-year inspection, test the oil quarterly. Replace the oil when it fails the test.

Note: Perform this procedure with the platform in the stowed position.

- 1 Disconnect the battery pack from the machine.



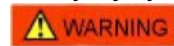
**WARNING** Electrocution/burn hazard.

Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewellery.

- 2 Open the power unit module tray.
- 3 Remove the oil drain plug at bottom.
- 4 Drain all the oil into a suitable container.

- 5 Tag and disconnect the hydraulic tank return line from the hydraulic filter head and remove the line from the tank. Cap the fitting on the filter head.
- 6 Tag and disconnect the hydraulic pump inlet line and remove the line from the tank. Cap the fitting on the pump.
- 7 Remove the hydraulic tank retaining fasteners and remove the hydraulic tank from the machine.

Bodily injury hazard.



**WARNING** Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 8 Clean up any oil that may have spilled. Properly discard the used oil.
- 9 Clean the inside of the hydraulic tank using a mild solvent. Allow the tank to dry completely.
- 10 Install a new filter onto the tank.
- 11 Tighten the drain plug. Torque to specification.
- 12 Install the hydraulic tank and install and tighten the hydraulic tank retaining fasteners. Torque to specification.
- 13 Install the hydraulic pump inlet line into the tank. Install the fitting onto the pump and torque.
- 14 Install the hydraulic pump return line into the tank. Install the fitting onto the hydraulic filter head and torque.

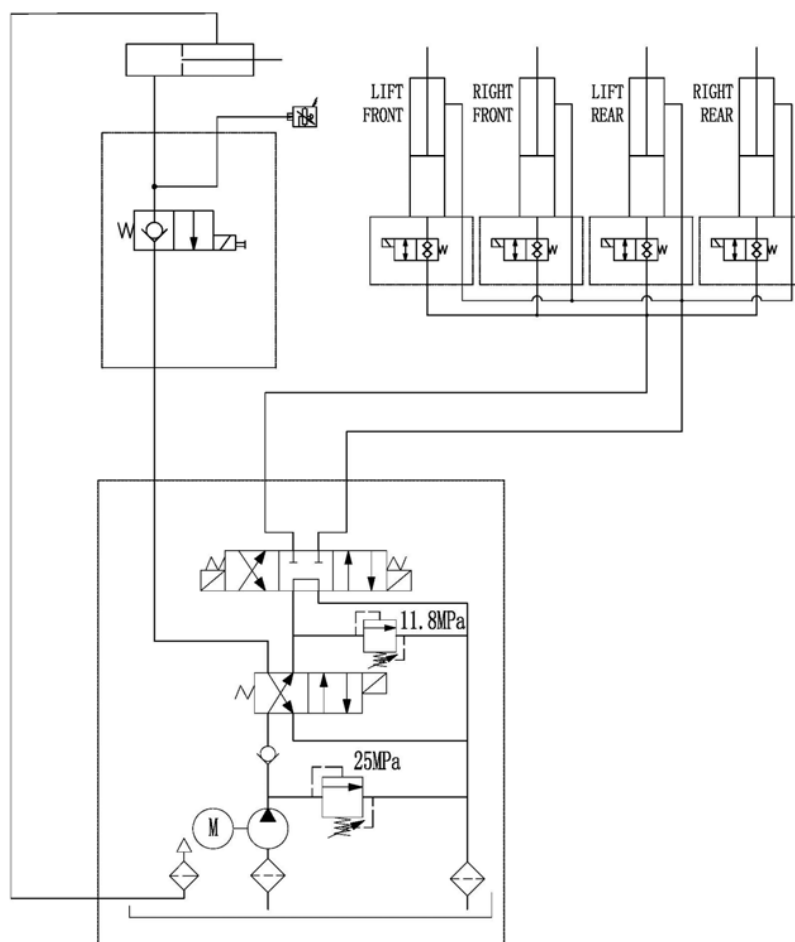
## Maintenance

- 15 Fill the tank with hydraulic oil until the fluid is full in the hydraulic tank. Do not overfill.
- 16 Activate the pump to fill the hydraulic system with oil and bleed the system of air.

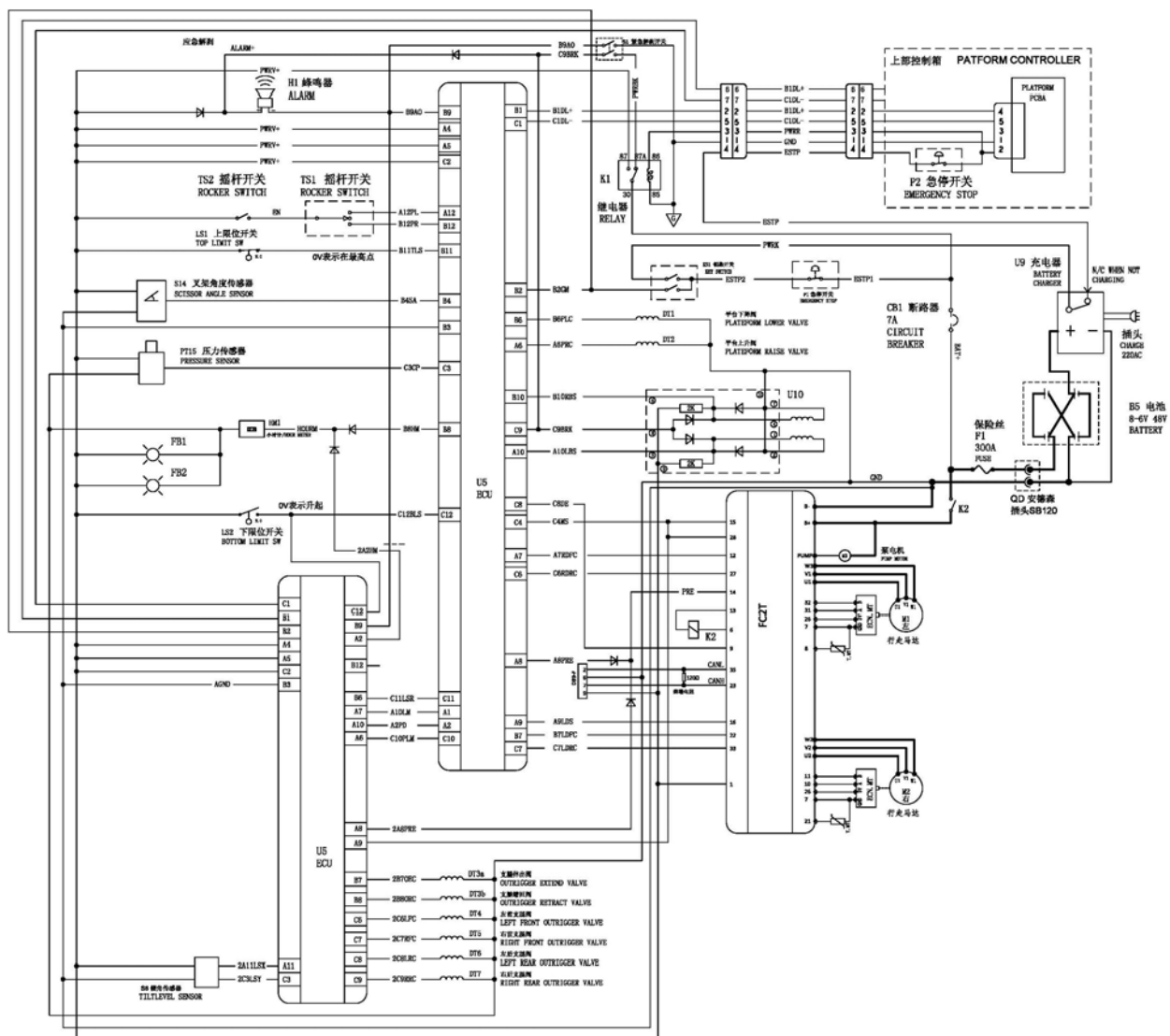


Component damage hazard. The pump can be damaged if operated without oil. Be careful not to empty the hydraulic tank while in the process of filling the hydraulic system. Do not allow the pump to cavitate.



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# TS06E



## Inspection and Repair Log

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